

# Model-Based Optimization with AMPL: From Prototyping to Deployment

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# **Model-Based Optimization with AMPL: From Prototyping to Deployment**

**Optimization is the most widely adopted technology of Prescriptive Analytics, but also the most challenging to implement. Thus model-based optimization has become a key approach to streamlining the optimization modeling cycle and taking applications from prototyping and development through**

**integration and deployment. Using a few simple but nontrivial examples, this presentation demonstrates how AMPL's design of a language and system for model-based optimization is able to combine power of expression with ease of use to get projects going quickly and bring them to conclusion successfully.**

# Approaches to Optimization

## *Application-based*

- ❖ Use a software package designed for your problems

## *Method-based*

- ❖ Implement an optimization algorithm for your problems

## *Model-based*

- ❖ Develop a general description of your problems
- ❖ Send problem instances to an off-the-shelf solver
- ❖ *Compared to application-based:*  
better tailored to your needs
- ❖ *Compared to method-based:*  
much easier to develop and maintain

# The Optimization Modeling Cycle

## *Steps*

- ❖ Communicate with problem owner
- ❖ Build model
- ❖ Prepare data
- ❖ Generate optimization problem
- ❖ Submit problem to solver
- ❖ Report & analyze results
- ❖ *Repeat!*

## *Goals for optimization modeling software*

- ❖ Do this quickly and reliably
- ❖ Get results before client loses interest
- ❖ *Deploy for application*

# Optimization Modeling Languages

## *Two forms of an optimization problem*

- ❖ Modeler's form
  - \* Mathematical description, easy for people to work with
- ❖ Algorithm's form
  - \* Explicit data structure, easy for solvers to compute with

## *Idea of a modeling language*

- ❖ *A computer-readable modeler's form*
  - \* You write optimization problems in a modeling language
  - \* Computers translate to algorithm's form for solution

## *Advantages of a modeling language*

- ❖ Faster modeling cycles
- ❖ More reliable modeling
- ❖ More maintainable applications

# Algebraic Modeling Languages

## *Formulation concept*

- ❖ Define data in terms of sets & parameters
  - \* Analogous to database keys & records
- ❖ Define decision variables
- ❖ Minimize or maximize a function of decision variables
- ❖ Subject to equations or inequalities that constrain the values of the variables

## *Advantages*

- ❖ Familiar
- ❖ Powerful
- ❖ Proven

# Categorizations of Algebraic Modeling Languages

## *By language design*

- ❖ Extended from a general programming language
- ❖ Built specially for optimization

## *By solver support*

- ❖ Specialized for one particular solver
- ❖ Designed to support many solvers



## *Features*

- ❖ Algebraic modeling language
- ❖ Built specially for optimization
- ❖ Designed to support many solvers

## *Design goals*

- ❖ Powerful, general expressions
- ❖ Natural, easy-to-learn modeling principles
- ❖ Efficient processing that scales well with problem size

*4 ways to use . . .*



# 4 Ways to Use AMPL

## *Command language*

- ❖ Browse results & debug model interactively
- ❖ Make changes and re-run

## *Scripting language*

- ❖ Bring the programmer to the modeling language

## *Programming interface (API)*

- ❖ Bring the modeling language to the programmer

## *Deployment tool*

- ❖ Embed models into an interactive decision-making tool

# Example

## *Roll cutting model*

- ❖ Solution via command language
- ❖ Tradeoff analysis via scripting

## *Roll cutting by pattern enumeration*

- ❖ via scripting
- ❖ via API

## *Roll cutting by pattern generation*

- ❖ via scripting
- ❖ via API

*...featuring new AMPL API for Python*

## *AMPL in practice . . .*

### *A general tool for applying optimization*

- ❖ Based on a broadly applicable paradigm
- ❖ Readily accommodates unanticipated requirements

### *Ideally positioned for new projects*

- ❖ More control
  - \* compared to application-specific software
- ❖ Faster, more flexible prototyping
  - \* compared to development in a programming language

### *Scalable for integration and deployment*

# Roll Cutting Problem

## *Motivation*

- ❖ Fill orders for rolls of various widths
  - \* by cutting raw rolls of one (large) fixed width
  - \* using a variety of cutting patterns

## *Optimization model*

- ❖ Decision variables
  - \* number of raw rolls to cut according to each pattern
- ❖ Objective
  - \* minimize number of raw rolls used
- ❖ Constraints
  - \* meet demands for each ordered width

*Roll cutting*

# Mathematical Formulation

*Given*

$W$  set of ordered widths

$n$  number of patterns considered

*and*

$a_{ij}$  occurrences of width  $i$  in pattern  $j$ ,  
for each  $i \in W$  and  $j = 1, \dots, n$

$b_i$  orders for width  $i$ , for each  $i \in W$

*Roll cutting*

## Mathematical Formulation (*cont'd*)

*Determine*

$X_j$  number of rolls to cut using pattern  $j$ ,  
for each  $j = 1, \dots, n$

*to minimize*

$$\sum_{j=1}^n X_j$$

total number of rolls cut

*subject to*

$$\sum_{j=1}^n a_{ij} X_j \geq b_i, \text{ for all } i \in W$$

number of rolls of width  $i$  cut  
must be at least the number ordered

*Roll Cutting*

# AMPL Formulation

*Symbolic model*

```
set WIDTHS;  
param orders {WIDTHS} > 0;  
param nPAT integer >= 0;  
param nbr {WIDTHS,1..nPAT} integer >= 0;  
  
var Cut {1..nPAT} integer >= 0;  
  
minimize Number:  
    sum {j in 1..nPAT} Cut[j];  
  
subject to Fulfill {i in WIDTHS}:  
    sum {j in 1..nPAT} nbr[i,j] * Cut[j] >= orders[i];
```

$$\sum_{j=1}^n a_{ij} X_j \geq b_i$$

*Roll Cutting*

# AMPL Formulation (*cont'd*)

## *Explicit data (independent of model)*

```
param: WIDTHS: orders :=
    6.77    10
    7.56    40
    17.46   33
    18.76   10 ;

param nPAT := 9 ;

param nbr:  1  2  3  4  5  6  7  8  9 :=
    6.77    0  1  1  0  3  2  0  1  4
    7.56    1  0  2  1  1  4  6  5  2
    17.46   0  1  0  2  1  0  1  1  1
    18.76   3  2  2  1  1  1  0  0  0 ;
```



## *AMPL in practice . . .*

### *Model: decision variables, objective, constraints*

- ❖ Applicable for many problem types
  - \* Planning, scheduling, routing, packing, assignment
  - \* Network flow, portfolio selection, feedstock blending
- ❖ Successful in many business areas
  - \* Production, logistics, sequencing, assignment, design
  - \* Energy, manufacture, process, finance, commerce

### *Model + data = Optimization problem for solver*

- ❖ Model defined & documented independently of data
- ❖ Varied data sources supported
  - \* Text files, spreadsheets, databases, API calls

# Command Language

*Model + data = problem instance to be solved*

```
ampl: model cut.mod;
ampl: data cut.dat;
ampl: option solver cplex;
ampl: solve;
CPLEX 12.8.0.0: optimal integer solution; objective 20
3 MIP simplex iterations
0 branch-and-bound nodes
ampl: option omit_zero_rows 1;
ampl: option display_1col 0;
ampl: display Cut;
4 13 7 4 9 3
```

# Command Language (*cont'd*)

*Solver choice independent of model and data*

```
ampl: model cut.mod;
ampl: data cut.dat;
ampl: option solver gurobi;
ampl: solve;
Gurobi 8.0.0: optimal solution; objective 20
3 simplex iterations
1 branch-and-cut nodes
ampl: option omit_zero_rows 1;
ampl: option display_1col 0;
ampl: display Cut;
4 13 7 4 9 3
```

# Command Language (*cont'd*)

## *Results available for browsing*

```
ampl: display {j in 1..nPAT, i in WIDTHS: Cut[j] > 0} nbr[i,j];
:      4   7   9   :=                                # patterns used
6.77   0   0   4
7.56   1   6   2
17.46  2   1   1
18.76  1   0   0

ampl: display {j in 1..nPAT} sum {i in WIDTHS} i * nbr[i,j];
1 63.84   3 59.41   5 64.09   7 62.82   9 59.66      # pattern
2 61.75   4 61.24   6 62.54   8 62.0         # total widths

ampl: display Fulfill.slack;
6.77  2                                # overruns
7.56  3
17.46 0
18.76 3
```

# Revision 1

## *Symbolic model*

```
param roll_width > 0;

set WIDTHS;
param orders {WIDTHS} > 0;

param nPAT integer >= 0;
param nbr {WIDTHS,1..nPAT} integer >= 0;

var Cut {1..nPAT} integer >= 0;

minimize Number:
    sum {j in 1..nPAT} Cut[j];

minimize Waste:
    sum {j in 1..nPAT}
        Cut[j] * (roll_width - sum {i in WIDTHS} i * nbr[i,j]);

subj to Fulfill {i in WIDTHS}:
    sum {j in 1..nPAT} nbr[i,j] * Cut[j] >= orders[i];
```

*Roll Cutting*

# Revision 1 (*cont'd*)

*Explicit data*

```
param roll_width := 64.5;

param: WIDTHS: orders :=
    6.77    10
    7.56    40
    17.46   33
    18.76   10 ;

param nPAT := 9 ;

param nbr:  1  2  3  4  5  6  7  8  9 :=
    6.77  0  1  1  0  3  2  0  1  4
    7.56  1  0  2  1  1  4  6  5  2
    17.46 0  1  0  2  1  0  1  1  1
    18.76 3  2  2  1  1  1  0  0  0 ;
```

# Revision 1 (*cont'd*)

## *Solutions*

```
ampl: model cutRev1.mod;
ampl: data cutRev1.dat;

ampl: objective Number; solve;
Gurobi 7.5.0: optimal solution; objective 20
3 simplex iterations
ampl: display Number, Waste;
Number = 20
Waste = 63.62

ampl: objective Waste; solve;
Gurobi 7.5.0: optimal solution; objective 15.62
2 simplex iterations
ampl: display Number, Waste;
Number = 35
Waste = 15.62
```

## Revision 2

### *Symbolic model*

```
param roll_width > 0;
param over_lim integer >= 0;

set WIDTHS;
param orders {WIDTHS} > 0;

param nPAT integer >= 0;
param nbr {WIDTHS,1..nPAT} integer >= 0;

var Cut {1..nPAT} integer >= 0;

...

subj to Fulfill {i in WIDTHS}:
    orders[i] <= sum {j in 1..nPAT} nbr[i,j] * Cut[j]
    <= orders[i] + over_lim;
```



*Roll Cutting*

## Revision 2 (*cont'd*)

### *Explicit data*

```
param roll_width := 64.5;
param over_lim := 6 ;

param: WIDTHS: orders :=
    6.77    10
    7.56    40
    17.46   33
    18.76   10 ;

param nPAT := 9 ;

param nbr:  1  2  3  4  5  6  7  8  9 :=
    6.77    0  1  1  0  3  2  0  1  4
    7.56    1  0  2  1  1  4  6  5  2
    17.46   0  1  0  2  1  0  1  1  1
    18.76   3  2  2  1  1  1  0  0  0 ;
```

# Revision 2 (*cont'd*)

## *Solutions*

```
ampl: model cutRev2.mod;
ampl: data cutRev2.dat;

ampl: objective Number; solve;
Gurobi 7.5.0: optimal solution; objective 20
8 simplex iterations
1 branch-and-cut nodes

ampl: display Number, Waste;
Number = 20
Waste = 54.76

ampl: objective Waste; solve;
Gurobi 7.5.0: optimal solution; objective 49.16
4 simplex iterations

ampl: display Number, Waste;
Number = 21
Waste = 49.16
```

# Further revisions

## *Overruns*

- ❖ Limit to percentage of amount ordered
- ❖ Limit total extra rolls

## *Pattern restrictions*

- ❖ Cut at least a specified number of each pattern used
- ❖ Limit the number of patterns used

## *Costs*

- ❖ Account for setups
- ❖ Account for complications of cutting

*Anything else you can imagine . . .*

# IDE for Command Language

The screenshot displays the AMPL IDE interface. On the left is a file explorer showing the current directory: C:\Users\Robert\Desktop\FILES\T. The central console window shows the execution output for the model cut.mod, including solver options and the optimal solution. On the right, two code editors are visible: cut.mod and cut.dat.

```
File Edit Window Help
Current Directory: C:\Users\Robert\Desktop\FILES\T
ChvatalID.dat
cut.dat
cut.mod
cutPat.mod
cutPatEnum.run
cutPatEnum100.run
cutSENS.run
HaesslerB.dat
Schrage19.dat
Sorrentino.dat

Console:
AMPL
ampl: model cut.mod;
ampl: data cut.dat;
ampl: option solver gurobi;
ampl: solve;
Gurobi 6.0.4: optimal solution; objective 20
3 simplex iterations
ampl: option omit_zero_rows 1;
ampl: option display_1col 0;
ampl: option display_transpose 100;
ampl: display Cut;
Cut [*] :=
4 13 7 4 9 3
;

ampl: display {j in 1..nPAT, i in WIDTHS: Cut[j] > 0} nbr[i,j];
nbr[i,j] [*,*] (tr) :=
:      4 7 9
6.77  0 0 4
7.56  1 6 2
17.46 2 1 1
18.76 1 0 0
;

ampl: |

cut.mod:
set WIDTHS;
param orders {WIDTHS} > 0;

param nPAT integer >= 0;
param nbr {WIDTHS,1..nPAT} integer >= 0;

var Cut {1..nPAT} integer >= 0;

minimize Number:
    sum {j in 1..nPAT} Cut[j];

subj to Fulfill {i in WIDTHS}:
    sum {j in 1..nPAT} nbr[i,j] * Cut[j] >= orders[i];

cut.dat:
param: WIDTHS: orders :=
    6.77  10
    7.56  40
    17.46 33
    18.76  10 ;

param nPAT := 9 ;

param nbr:  1 2 3 4 5 6 7 8 9 :=
    6.77  0 1 1 0 3 2 0 1 4
    7.56  1 0 2 1 1 4 6 5 2
    17.46 0 1 0 2 1 0 1 1 1
    18.76 3 2 2 1 1 1 0 0 0 ;
```

# *AMPL in practice . . .*

## *Work interactively*

- ❖ Make changes
- ❖ Solve
- ❖ Browse results
- ❖ *Review and repeat*

## *Choose the best solver for your problem*

- ❖ Linear/quadratic mixed-integer
  - \* CPLEX, Gurobi, Xpress
- ❖ Nonlinear continuous
  - \* CONOPT, Ipopt, LGO, LOQO, MINOS, SNOPT
- ❖ Nonlinear mixed-integer
  - \* BARON, Bonmin, Couenne, Knitro

# Scripting

*Bring the programmer to the modeling language*

*Extend modeling language syntax . . .*

- ❖ Algebraic expressions
- ❖ Set indexing expressions
- ❖ Interactive commands

*. . . with programming concepts*

- ❖ Loops of various kinds
- ❖ If-then and If-then-else conditionals
- ❖ Assignments

*Examples*

- ❖ Tradeoffs between objectives
- ❖ Cutting *via* pattern enumeration
- ❖ Cutting *via* pattern generation

*Scripting*

## Tradeoffs Between Objectives

### *Minimize rolls cut*

- ❖ Set large overrun limit

### *Minimize waste*

- ❖ Reduce overrun limit 1 roll at a time
- ❖ If there is a change in number of rolls cut
  - \* record total waste (increasing)
  - \* record total rolls cut (decreasing)
- ❖ Stop when no further progress possible
  - \* problem becomes infeasible
  - \* total rolls cut falls to the minimum
- ❖ Report table of results

*Scripting*

## Parametric Analysis (*cont'd*)

*Script (setup and initial solve)*

```
model cutRev2.mod;
data cutRev2.dat;

set OVER default {} ordered by reversed Integers;

param minNumber;
param minNumWaste;
param minWaste {OVER};
param minWasteNum {OVER};

param prev_number default Infinity;

option solver gurobi;
option solver_msg 0;

objective Number;
solve >Nul;

let minNumber := Number;
let minNumWaste := Waste;

objective Waste;
```



*Scripting*

## Parametric Analysis (*cont'd*)

*Script (looping and reporting)*

```
for {k in over_lim .. 0 by -1} {
  let over_lim := k;
  solve >Nul;
  if solve_result = 'infeasible' then break;
  if Number < prev_number then {
    let OVER := OVER union {k};
    let minWaste[k] := Waste;
    let minWasteNum[k] := Number;
    let prev_number := Number;
  }
  if Number = minNumber then break;
}

printf 'Min%3d rolls with waste%6.2f\n\n', minNumber, minNumWaste;
printf ' Over Waste Number\n';
printf {k in OVER}: '%4d%8.2f%6d\n', k, minWaste[k], minWasteNum[k];
```

*Scripting*

## Parametric Analysis (*cont'd*)

*Script run*

```
ampl: include cutWASTE.run
```

```
Min 20 rolls with waste 63.62
```

Over	Waste	Number
10	46.72	22
7	47.89	21
5	54.76	20

```
ampl:
```

*Scripting*

## Cutting *via* Pattern Enumeration

*Build the pattern list, then solve*

- ❖ Read general model
- ❖ Read data: demands, raw width
- ❖ Compute data: all usable patterns
- ❖ Solve problem instance

*Scripting*

# Pattern Enumeration

*Model*

```
param roll_width > 0;
set WIDTHS ordered by reversed Reals;
param orders {WIDTHS} > 0;
param maxPAT integer >= 0;
param nPAT integer >= 0, <= maxPAT;
param nbr {WIDTHS,1..maxPAT} integer >= 0;

var Cut {1..nPAT} integer >= 0;

minimize Number:
    sum {j in 1..nPAT} Cut[j];

subj to Fulfill {i in WIDTHS}:
    sum {j in 1..nPAT} nbr[i,j] * Cut[j] >= orders[i];
```

*Scripting*

# Pattern Enumeration

*Data*

```
param roll_width := 64.50 ;  
param: WIDTHS: orders :=  
    6.77    10  
    7.56    40  
    17.46   33  
    18.76   10 ;
```

*Scripting*

# Pattern Enumeration

*Script (initialize)*

```
model cutPAT.mod;
data Sorrentino.dat;

param curr_sum >= 0;
param curr_width > 0;
param pattern {WIDTHS} integer >= 0;

let maxPAT := 1000000;

let nPAT := 0;
let curr_sum := 0;
let curr_width := first(WIDTHS);
let {w in WIDTHS} pattern[w] := 0;
```

*Scripting*

# Pattern Enumeration

*Script (loop)*

```
repeat {
  if curr_sum + curr_width <= roll_width then {
    let pattern[curr_width] := floor((roll_width-curr_sum)/curr_width);
    let curr_sum := curr_sum + pattern[curr_width] * curr_width;
  }
  if curr_width != last(WIDTHS) then
    let curr_width := next(curr_width,WIDTHS);
  else {
    let nPAT := nPAT + 1;
    let {w in WIDTHS} nbr[w,nPAT] := pattern[w];
    let curr_sum := curr_sum - pattern[last(WIDTHS)] * last(WIDTHS);
    let pattern[last(WIDTHS)] := 0;
    let curr_width := min {w in WIDTHS: pattern[w] > 0} w;
    if curr_width < Infinity then {
      let curr_sum := curr_sum - curr_width;
      let pattern[curr_width] := pattern[curr_width] - 1;
      let curr_width := next(curr_width,WIDTHS);
    }
    else break;
  }
}
```

*Scripting*

# Pattern Enumeration

*Script (solve, report)*

```
option solver gurobi;
solve;
printf "\n%5i patterns, %3i rolls", nPAT, sum {j in 1..nPAT} Cut[j];
printf "\n\n Cut  ";
printf {j in 1..nPAT: Cut[j] > 0}: "%3i", Cut[j];
printf "\n\n";
for {i in WIDTHS} {
    printf "%7.2f ", i;
    printf {j in 1..nPAT: Cut[j] > 0}: "%3i", nbr[i,j];
    printf "\n";
}
printf "\nWASTE = %5.2f%\n\n",
    100 * (1 - (sum {i in WIDTHS} i * orders[i]) / (roll_width * Number));
```



*Scripting*

# Pattern Enumeration

*Results*

```
ampl: include cutPatEnum.run
```

```
Gurobi 8.0.0: optimal solution; objective 18
```

```
4 simplex iterations
```

```
1 branch-and-cut node
```

**43 patterns, 18 rolls**

Cut	3	1	4	9	1
18.76	3	1	0	0	0
17.46	0	2	3	2	1
7.56	1	1	1	3	5
6.77	0	0	0	1	1

```
WASTE = 2.34%
```

*Scripting*

# Pattern Enumeration

*Data 2*

```
param roll_width := 349 ;  
param: WIDTHS: orders :=  
    28.75    7  
    33.75    23  
    34.75    23  
    37.75    31  
    38.75    10  
    39.75    39  
    40.75    58  
    41.75    47  
    42.25    19  
    44.75    13  
    45.75    26 ;
```

*Scripting*

# Pattern Enumeration

## *Results 2*

```
ampl: include cutPatEnum.run
```

```
Gurobi 8.0.0: optimal solution; objective 34  
158 simplex iterations, 33 branch-and-cut nodes
```

```
54508 patterns, 34 rolls
```

Cut	7	2	1	2	3	1	1	1	5	1	2	1	1	3	2	1
45.75	3	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
44.75	1	3	0	0	0	0	0	0	0	0	0	0	0	0	0	0
42.25	0	4	0	0	2	2	2	1	0	0	0	0	0	0	0	0
41.75	4	0	2	0	1	1	0	0	2	1	1	1	0	0	0	0
40.75	0	0	1	2	0	0	1	0	2	5	4	3	6	4	3	2
39.75	0	0	0	1	2	0	3	0	1	0	1	2	0	3	4	2
38.75	0	0	0	2	0	2	0	0	0	0	0	1	0	0	0	3
37.75	0	0	2	2	2	2	2	0	2	0	0	1	0	1	0	1
34.75	0	0	2	0	0	2	0	3	1	2	3	0	3	0	0	0
33.75	0	0	1	0	2	0	0	6	1	1	0	0	0	0	2	1
28.75	0	0	0	1	0	0	1	0	0	0	0	1	0	1	0	0

```
WASTE = 0.69%
```

*Scripting*

# Pattern Enumeration

*Data 3*

```
param roll_width := 172 ;  
param: WIDTHS: orders :=  
    25.000    5  
    24.750    73  
    18.000    14  
    17.500     4  
    15.500    23  
    15.375     5  
    13.875    29  
    12.500    87  
    12.250     9  
    12.000    31  
    10.250     6  
    10.125    14  
    10.000    43  
     8.750    15  
     8.500    21  
     7.750     5 ;
```

*Scripting*

# Pattern Enumeration

*Results 3 (using a subset of patterns)*

```
ampl: include cutPatEnum100.run
```

```
Gurobi 8.0.0: optimal solution; objective 33
```

```
321 simplex iterations
```

```
1 branch-and-cut nodes
```

```
273380 patterns, 33 rolls
```

Cut	1	1	1	2	2	2	1	6	4	1	3	5	1	2	1
25.00	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
24.75	3	2	0	0	5	4	3	3	2	2	2	2	1	1	0
18.00	0	0	0	0	1	0	1	0	2	0	0	0	1	1	0
17.50	0	0	0	0	0	0	0	0	0	4	0	0	0	0	0
.....															
10.12	0	0	0	0	0	1	0	2	0	0	0	0	0	0	0
10.00	0	1	0	0	0	2	0	0	0	0	3	6	0	0	0
8.75	0	4	0	0	0	0	1	0	1	0	0	0	0	2	2
8.50	1	0	1	0	0	2	4	0	0	0	0	0	3	4	0
7.75	2	0	0	0	1	0	1	0	0	0	0	0	0	0	0

```
WASTE = 0.62%
```

*Scripting*

## Cutting *via* Pattern Generation

*Generate the pattern list by a series of solves*

- ❖ Solve LP relaxation using subset of patterns
- ❖ Add “most promising” pattern to the subset
  - \* Minimize reduced cost given dual values
  - \* Equivalent to a knapsack problem
- ❖ Iterate as long as there are promising patterns
  - \* Stop when minimum reduced cost is zero
- ❖ Solve IP using all patterns found

*Scripting*

# Pattern Generation

*Cutting model*

```
set WIDTHS ordered by reversed Reals;
param orders {WIDTHS} > 0;

param nPAT integer >= 0;
param nbr {WIDTHS,1..nPAT} integer >= 0;

var Cut {1..nPAT} integer >= 0;

minimize Number:
    sum {j in 1..nPAT} Cut[j];

subj to Fill {i in WIDTHS}:
    sum {j in 1..nPAT} nbr[i,j] * Cut[j] >= orders[i];
```

*Scripting*

# Pattern Generation

## *Knapsack model*

```
param roll_width > 0;
param price {WIDTHS} default 0.0;

var Use {WIDTHS} integer >= 0;

minimize Reduced_Cost:
    1 - sum {i in WIDTHS} price[i] * Use[i];

subj to Width_Limit:
    sum {i in WIDTHS} i * Use[i] <= roll_width;
```



*Scripting*

# Pattern Generation

*Script (problems, initial patterns)*

```
model cutPatGen.mod;
data Sorrentino.dat;

problem Cutting_Opt: Cut, Number, Fill;
    option relax_integrality 1;
    option presolve 0;

problem Pattern_Gen: Use, Reduced_Cost, Width_Limit;
    option relax_integrality 0;
    option presolve 1;

let nPAT := 0;
for {i in WIDTHS} {
    let nPAT := nPAT + 1;
    let nbr[i,nPAT] := floor (roll_width/i);
    let {i2 in WIDTHS: i2 <> i} nbr[i2,nPAT] := 0;
};
```

*Scripting*

# Pattern Generation

*Script (generation loop)*

```
repeat {
  solve Cutting_Opt;
  let {i in WIDTHS} price[i] := Fill[i].dual;
  solve Pattern_Gen;
  printf "\n%7.2f%11.2e  ", Number, Reduced_Cost;
  if Reduced_Cost < -0.00001 then {
    let nPAT := nPAT + 1;
    let {i in WIDTHS} nbr[i,nPAT] := Use[i];
  }
  else break;
  for {i in WIDTHS} printf "%3i", Use[i];
};
```

*Scripting*

# Pattern Generation

*Script (final integer solution)*

```
option Cutting_Opt.relax_integrality 0;
option Cutting_Opt.presolve 10;
solve Cutting_Opt;

if Cutting_Opt.result = "infeasible" then
    printf "\n*** No feasible integer solution ***\n\n";
else {
    printf "Best integer: %3i rolls\n\n", sum {j in 1..nPAT} Cut[j];
    for {j in 1..nPAT: Cut[j] > 0} {
        printf "%3i of:", Cut[j];
        printf {i in WIDTHS: nbr[i,j] > 0}: "%3i x %6.3f", nbr[i,j], i;
        printf "\n";
    }

    printf "\nWASTE = %5.2f%%\n\n",
        100 * (1 - (sum {i in WIDTHS} i * orders[i]) / (roll_width * Number));
}
```

*Scripting*

# Pattern Generation

*Results (relaxation)*

```
ampl: include cutpatgen.run
```

```
20.44 -1.53e-01 1 3 2 0
18.78 -1.11e-01 0 1 3 0
18.37 -1.25e-01 0 1 0 3
17.96 -4.17e-02 0 6 0 1
17.94 -1.00e-06
```

Optimal relaxation: **17.9412 rolls**

```
10.0000 of: 1 x 6.770 3 x 7.560 2 x 17.460
4.3333 of: 1 x 7.560 3 x 17.460
3.1961 of: 1 x 7.560 3 x 18.760
0.4118 of: 6 x 7.560 1 x 18.760
```

WASTE = 2.02%

*Scripting*

# Pattern Generation

*Results (integer)*

Rounded up to integer: **20 rolls**

Cut	10	5	4	1
6.77	1	0	0	0
7.56	3	1	1	6
17.46	2	3	0	0
18.76	0	0	3	1

WASTE = 12.10%

Best integer: **19 rolls**

Cut	10	5	3	1
6.77	1	0	0	0
7.56	3	1	1	6
17.46	2	3	0	0
18.76	0	0	3	1

WASTE = 7.48%

# *AMPL in practice . . .*

## *Large and complex scripts*

- ❖ Multiple files
- ❖ Hundreds of statements
- ❖ Millions of statements executed

## *Coordination with enterprise systems*

- ❖ Your system
  - \* writes data files
  - \* invokes `ampl optapp.run`
- ❖ AMPL's script
  - \* reads the data files
  - \* processes data, generates problems, invokes solvers
  - \* writes result files
- ❖ Your system
  - \* reads the result files

*Scripting*

## **Limitations**

### *Scripts can be slow*

- ❖ Interpreted, not compiled
- ❖ Very general set & data structures

### *Script programming constructs are limited*

- ❖ Based on a declarative language
- ❖ Not object-oriented

### *Scripts are stand-alone*

- ❖ Close AMPL environment before returning to system

*So . . .*

## APIs (application programming interfaces)

### *Bring the modeling language to the programmer*

- ❖ Data and result management in a general-purpose programming language
- ❖ Modeling and solving through calls to AMPL

### *Add-ons to all AMPL distributions*

- ❖ Java, MATLAB, C++, C#
  - \* Download from <http://ampl.com/products/api/>
- ❖ *Python 2.7, 3.3, 3.4, 3.5, 3.6*
  - \* `pip install amplpy`
- ❖ ***R also available!***
  - \* `install.packages("Rcpp", type="source")`
  - \* `install.packages("https://ampl.com/dl/API/rAMPL.tar.gz", repos=NULL)`



# Cutting Revisited

## *Hybrid approach*

- ❖ Control & pattern creation from a programming language
  - \* Pattern enumeration: finding all patterns
  - \* Pattern generation: solving knapsack problems
- ❖ Model & modeling commands in AMPL

## *Key to Python program examples*

- ❖ AMPL entities
- ❖ AMPL API Python objects
- ❖ AMPL API Python methods
- ❖ Python functions etc.

# AMPL Model File

## *Basic pattern-cutting model*

```
param nPatterns integer > 0;

set PATTERNS = 1..nPatterns; # patterns
set WIDTHS; # finished widths

param order {WIDTHS} >= 0; # rolls of width j ordered
param overrun; # permitted overrun on any width

param rawWidth; # width of raw rolls to be cut
param rolls {WIDTHS,PATTERNS} >= 0, default 0; # rolls of width i in pattern j

var Cut {PATTERNS} integer >= 0; # raw rolls to cut in each pattern

minimize TotalRawRolls: sum {p in PATTERNS} Cut[p];

subject to FinishedRollLimits {w in WIDTHS}:
    order[w] <= sum {p in PATTERNS} rolls[w,p] * Cut[p] <= order[w] + overrun;
```

*AMPL API*

## Some Python Data

*A float, an integer, and a dictionary*

```
roll_width = 64.5
overrun = 6
orders = {
    6.77: 10,
    7.56: 40,
    17.46: 33,
    18.76: 10
}
```

*... can also work with  
lists and Pandas dataframes*

# Pattern Enumeration in Python

*Load & generate data, set up AMPL model*

```
def cuttingEnum(dataset):
    from amplpy import AMPL

    # Read orders, roll_width, overrun
    exec(open(dataset+'.py').read(), globals())

    # Enumerate patterns
    widths = list(sorted(orders.keys(), reverse=True))
    patmat = patternEnum(roll_width, widths)

    # Set up model
    ampl = AMPL()
    ampl.option['ampl_include'] = 'models'
    ampl.read('cut.mod')
```

# Pattern Enumeration in Python

## *Send data to AMPL*

```
# Send scalar values
AMPL.param['nPatterns'] = len(patmat)
AMPL.param['overrun'] = overrun
AMPL.param['rawWidth'] = roll_width

# Send order vector
AMPL.set['WIDTHS'] = widths
AMPL.param['order'] = orders

# Send pattern matrix
AMPL.param['rolls'] = {
    (widths[i], 1+p): patmat[p][i]
    for i in range(len(widths))
    for p in range(len(patmat))
}
```

# Pattern Enumeration in Python

## *Solve and get results*

```
# Solve
ampl.option['solver'] = 'gurobi'
ampl.solve()

# Retrieve solution
CuttingPlan = ampl.var['Cut'].getValues()
cutvec = list(CuttingPlan.getColumn('Cut.val'))
```

# Pattern Enumeration in Python

## *Display solution*

```
# Prepare solution data
summary = {
    'Data': dataset,
    'Obj': int(AMPL.obj['TotalRawRolls'].value()),
    'Waste': AMPL.getValue(
        'sum {p in PATTERNS} Cut[p] * \
        (rawWidth - sum {w in WIDTHS} w*rolls[w,p])'
    )
}

solution = [
    (patmat[p], cutvec[p])
    for p in range(len(patmat))
    if cutvec[p] > 0
]

# Create plot of solution
cuttingPlot(roll_width, widths, summary, solution)
```

# Pattern Enumeration in Python

## *Enumeration routine*

```
def patternEnum(roll_width, widths, prefix=[]):  
    from math import floor  
  
    max_rep = int(floor(roll_width/widths[0]))  
  
    if len(widths) == 1:  
        patmat = [prefix+[max_rep]]  
  
    else:  
        patmat = []  
        for n in reversed(range(max_rep+1)):  
            patmat += patternEnum(roll_width-n*widths[0], widths[1:], prefix+[n])  
  
    return patmat
```



# Pattern Enumeration in Python

## *Plotting routine*

```
def cuttingPlot(roll_width, widths, summary, solution):
    import numpy as np
    import matplotlib.pyplot as plt

    ind = np.arange(len(solution))
    acc = [0]*len(solution)

    colorlist = ['red', 'lightblue', 'orange', 'lightgreen',
                 'brown', 'fuchsia', 'silver', 'goldenrod']
```

# Pattern Enumeration in Python

## *Plotting routine (cont'd)*

```
for p, (patt, rep) in enumerate(solution):
    for i in range(len(widths)):
        for j in range(patt[i]):
            vec = [0]*len(solution)
            vec[p] = widths[i]
            plt.barh(ind, vec, 0.6, acc,
                    color=colorlist[i%len(colorlist)], edgecolor='black')
            acc[p] += widths[i]

plt.title(summ['Data'] + ": " +
          str(summ['Obj']) + " rolls" + ", " +
          str(round(100*summ['Waste']/(roll_width*summ['Obj']),2)) + "% waste"
          )

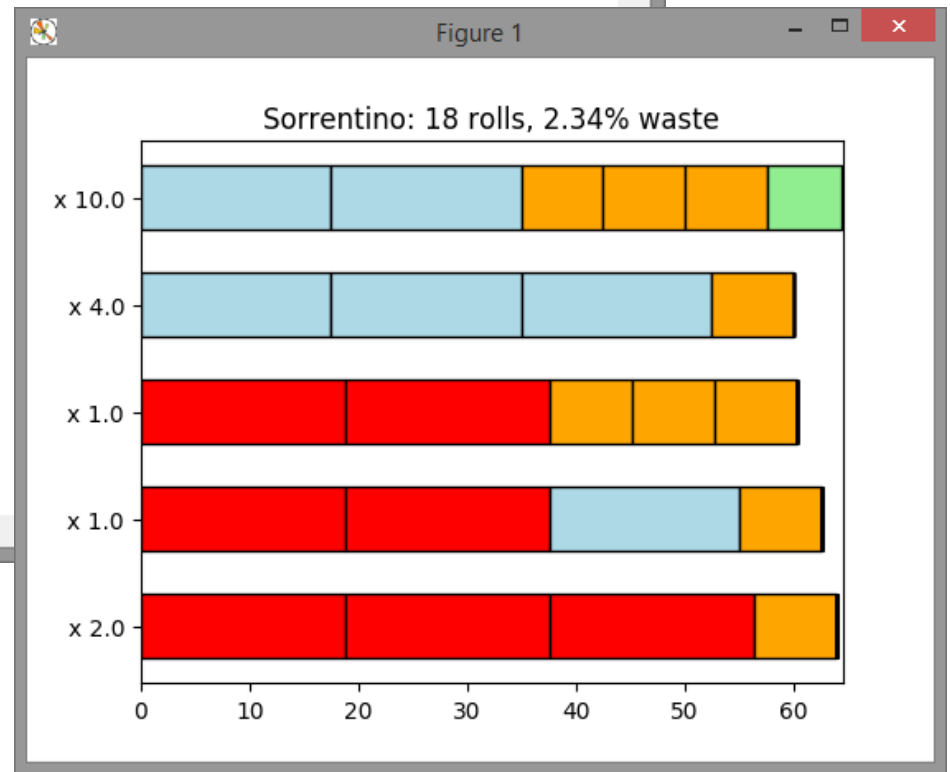
plt.xlim(0, roll_width)
plt.xticks(np.arange(0, roll_width, 10))
plt.yticks(ind, tuple("x {}".format(rep) for patt, rep in solution))

plt.show()
```

# Pattern Enumeration in Python

```
2017: running ipython
File Edit Help
sw: ipython
Python 3.4.2 (v3.4.2:ab2c023a9432, Oct 6 2014, 22:16:31) [MSC v.1600 64 bit (AMD64)]
Type 'copyright', 'credits' or 'license' for more information
IPython 6.1.0 -- An enhanced Interactive Python. Type '?' for help.

In [1]: from pattern_enumeration import *
In [2]: cuttingEnum('Sorrentino')
43 patterns generated
Gurobi 7.5.0: optimal solution; objective 18
9 simplex iterations
1 branch-and-cut nodes
```



## *AMPL in practice . . .*

*Integrate within a larger scheme*

*Retain benefits of algebraic modeling*

- ❖ work with natural representation of optimization models
- ❖ efficient prototyping, reliable maintenance

*Use the best tools for each part of the project*

- ❖ program data manipulation in your choice of language
- ❖ work with optimization models in AMPL

# Pattern Generation in Python

## *Get data, set up master problem*

```
function cuttingGen(dataset)
  from amplpy import AMPL

  # Read orders, roll_width, overrun; extract widths
  exec(open(dataset+'.py').read(), globals())
  widths = list(sorted(orders.keys(), reverse=True))

  # Set up cutting (master problem) model
  Master = AMPL()
  Master.option['ampl_include'] = 'models'
  Master.read('cut.mod')

  # Define a param for sending new patterns
  Master.eval('param newPat {WIDTHS} integer >= 0;')

  # Set solve options
  Master.option['solver'] = 'gurobi'
  Master.option['relax_integrality'] = 1
```

# Pattern Generation in Python

## *Send data to master problem*

```
# Send scalar values
Master.param['nPatterns'] = len(widths)
Master.param['overrun'] = overrun
Master.param['rawWidth'] = roll_width

# Send order vector
Master.set['WIDTHS'] = widths
Master.param['order'] = orders

# Generate and send initial pattern matrix
Master.param['rolls'] = {
    (widths[i], 1+i): int(floor(roll_width/widths[i]))
    for i in range(len(widths))
}
```

# Pattern Generation in Python

## *Set up subproblem*

```
# Define knapsack subproblem
Sub = AMPL()
Sub.option['solver'] = 'gurobi'
Sub.eval('''
    set SIZES;
    param cap >= 0;
    param val {SIZES};
    var Qty {SIZES} integer >= 0;
    maximize TotVal: sum {s in SIZES} val[s] * Qty[s];
    subject to Cap: sum {s in SIZES} s * Qty[s] <= cap;
''')

# Send subproblem data
Sub.set['SIZES'] = widths
Sub.param['cap'] = roll_width
```

# Pattern Generation in Python

*Generate patterns and re-solve cutting problems*

```
# Alternate between master and sub solves
while True:
    Master.solve()

    Sub.param['val'].setValues(Master.con['OrderLimits'].getValues())
    Sub.solve()
    if Sub.obj['TotVal'].value() <= 1.00001:
        break

    Master.param['newPat'].setValues(Sub.var['Qty'].getValues())
    Master.eval('let nPatterns := nPatterns + 1;')
    Master.eval('let {w in WIDTHS} rolls[w, nPatterns] := newPat[w];')

# Compute integer solution
Master.option['relax_integrality'] = 0
Master.solve()
```



# Pattern Generation in Python

## *Display solution*

```
# Prepare summary data
summary = {
    'Data': dataset,
    'Obj': int(Master.obj['TotalRawRolls'].value()),
    'Waste': Master.getValue(
        'sum {p in PATTERNS} Cut[p] * \
        (rawWidth - sum {w in WIDTHS} w*rolls[w,p])'
    )
}

# Retrieve patterns and solution
npatterns = int(Master.param['nPatterns'].value())
rolls = Master.param['rolls'].getValues().toDict()
cutvec = Master.var['Cut'].getValues().toDict()
```

# Pattern Generation in Python

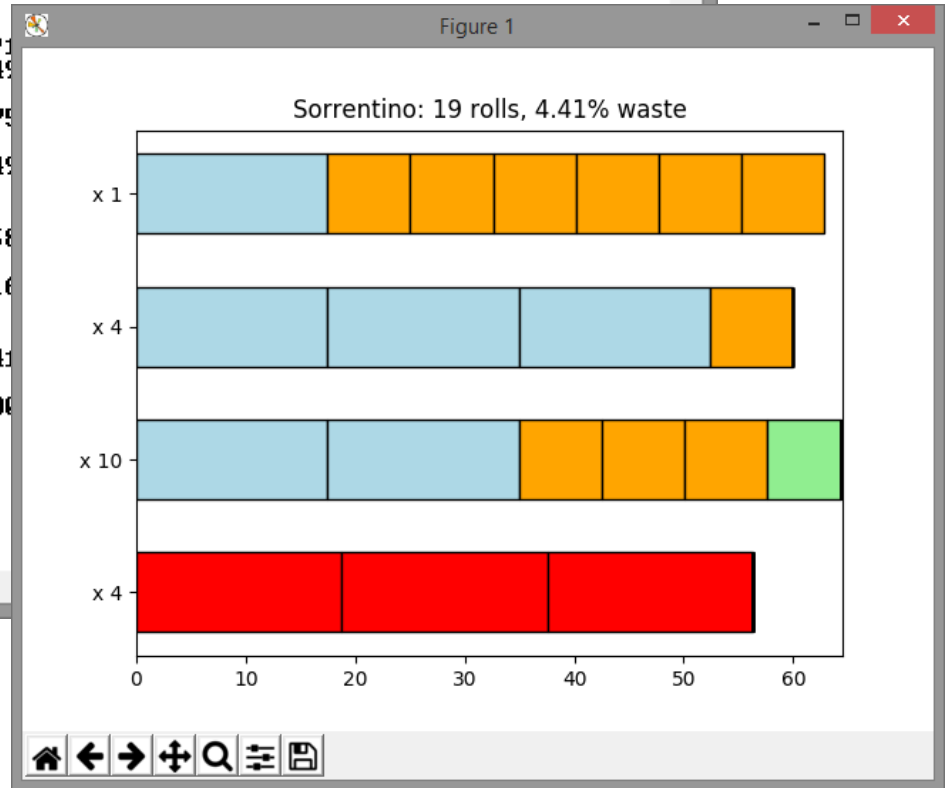
## *Display solution*

```
# Prepare solution data
solution = [
    ([int(rolls[widths[i], p+1][0])
     for i in range(len(widths))], int(cutvec[p+1][0]))
    for p in range(npatterns)
    if cutvec[p+1][0] > 0
]

# Create plot of solution
cuttingPlot(roll_width, widths, summary, solution)
```

# Pattern Generation in Python

```
sw: running ipython  
File Edit Help  
sw: ipython --no-banner  
  
In [1]: from pattern_generation import *  
  
In [2]: cuttingGen('Sorrentino')  
Gurobi 7.5.0: optimal solution; objective 20.44444444  
Gurobi 7.5.0: optimal solution; objective 1.152777  
2 simplex iterations  
1 branch-and-cut nodes  
Gurobi 7.5.0: optimal solution; objective 18.791  
Gurobi 7.5.0: optimal solution; objective 1.1249  
1 simplex iterations  
Gurobi 7.5.0: optimal solution; objective 18.375  
3 simplex iterations  
Gurobi 7.5.0: optimal solution; objective 1.1249  
1 simplex iterations  
1 branch-and-cut nodes  
Gurobi 7.5.0: optimal solution; objective 17.958  
5 simplex iterations  
Gurobi 7.5.0: optimal solution; objective 1.0416  
5 simplex iterations  
1 branch-and-cut nodes  
Gurobi 7.5.0: optimal solution; objective 17.941  
5 simplex iterations  
Gurobi 7.5.0: optimal solution; objective 1.0000  
1 simplex iterations  
1 branch-and-cut nodes  
Gurobi 7.5.0: optimal solution; objective 19  
3 simplex iterations  
1 branch-and-cut nodes
```



## *AMPL in practice . . .*

### *Implement hybrid iterative schemes*

- ❖ build powerful software for hard problems

### *Alternate between optimization & other analytics*

- ❖ invoke specialized optimizers for subproblems

# Deployment Tools

*QuanDec*

*Opalytics*

*Deployment Tools*

# QuanDec

## *Server side*

- AMPL model and data
- Standard AMPL-solver installations

## *Client side*

- Interactive tool for collaboration & decision-making
- Runs on any recent web browser
- Java-based implementation
  - \* AMPL API for Java
  - \* Eclipse Remote Application Platform

*... developed / supported by Cassotis Consulting*

*Deployment Tools*

## **Opalytics**

### *Cloud platform*

- Dynamic cloud infrastructure
- Instant applications for business users
- Workflows for data cleansing and solver sequencing
- Central data store

### *AMPL integration*

- Data interchange
- AMPL notebooks

*... developed / supported by Opalytics*

## *Try AMPL & Solvers . . .*

### *Freely downloadable small-problem demo*

- ❖ <http://ampl.com/try-ampl/download-a-free-demo/>

### *Free submissions to online NEOS Server*

- ❖ <http://neos-server.org/>

### *30-day full trial*

- ❖ <http://ampl.com/try-ampl/request-a-full-trial/>



