

Model-Based Optimization

PLAIN AND SIMPLE

From Formulation to Deployment with AMPL

AMPL Optimization Inc.

www.ampl.com — +1 773-336-AMPL

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Model-Based Optimization, Plain and Simple: From Formulation to Deployment with AMPL

Optimization is the most widely adopted technology of Prescriptive Analytics, but also the most challenging to implement:

- How can you prototype an optimization application fast enough to get results before the problem owner loses interest?
- How can you integrate optimization into your enterprise's decision-making systems?
- How can you deploy optimization models to support analysis and action throughout your organization?

In this presentation, we show how AMPL gets you going without elaborate training, extra programmers, or premature commitments. We start by introducing model-based optimization, the key approach to streamlining the optimization modeling cycle and building successful applications today. Then we demonstrate how AMPL's design of a language and

system for model-based optimization is able to offer exceptional power of expression while maintaining ease of use.

The remainder of the presentation takes a single example through successive stages of the optimization modeling lifecycle:

- Prototyping in an interactive command environment.
- Integration via AMPL scripts and through APIs to all popular programming languages.
- Deployment with QuanDec, which turns an AMPL model into an interactive, collaborative decision-making tool.

Our example is simple enough for participants to follow its development through the course of this short workshop, yet rich enough to serve as a foundation for appreciating model-based optimization in practice.

Outline

Part 1. Model-based optimization, plain and simple

https://ampl.com/MEETINGS/TALKS/2018_04_Baltimore_Workshop1.pdf

- ❖ Comparison of *method-based* and *model-based* approaches
- ❖ Modeling languages for optimization
- ❖ Algebraic modeling languages: AMPL
- ❖ Solvers for broad model classes

Part 2. From formulation to deployment with AMPL

https://ampl.com/MEETINGS/TALKS/2018_04_Baltimore_Workshop2.pdf

- ❖ Building models: *AMPL's interactive environment*
- ❖ Developing applications: *AMPL scripts*
 - * Extending script applications with Python: *pyMPL*
- ❖ Embedding into applications: *AMPL APIs*
- ❖ Creating an interactive decision-making tool: *QuanDec*

Part 2

From Formulation to Deployment with AMPL

Example: Roll Cutting

Motivation

- ❖ Fill orders for rolls of various widths
 - * by cutting raw rolls of one (large) fixed width
 - * using a variety of cutting patterns

Optimization model

- ❖ Decision variables
 - * number of raw rolls to cut according to each pattern
- ❖ Objective
 - * minimize number of raw rolls used
- ❖ Constraints
 - * meet demands for each ordered width

Roll cutting

Mathematical Formulation

Given

W set of ordered widths

n number of patterns considered

and

a_{ij} occurrences of width i in pattern j ,

for each $i \in W$ and $j = 1, \dots, n$

b_i orders for width i , for each $i \in W$

Roll cutting

Mathematical Formulation (*cont'd*)

Determine

X_j number of rolls to cut using pattern j ,
for each $j = 1, \dots, n$

to minimize

$$\sum_{j=1}^n X_j$$

total number of rolls cut

subject to

$$\sum_{j=1}^n a_{ij} X_j \geq b_i, \text{ for all } i \in W$$

number of rolls of width i cut
must be at least the number ordered

Roll Cutting

AMPL Formulation

Symbolic model

```
set WIDTHS;
param orders {WIDTHS} > 0;
param nPAT integer >= 0;
param nbr {WIDTHS,1..nPAT} integer >= 0;

var Cut {1..nPAT} integer >= 0;

minimize Number:
    sum {j in 1..nPAT} Cut[j];

subj to Fulfill {i in WIDTHS}:
    sum {j in 1..nPAT} nbr[i,j] * Cut[j] >= orders[i];
```

$$\sum_{j=1}^n a_{ij} X_j \geq b_i$$

Roll Cutting

AMPL Formulation (*cont'd*)

Explicit data (independent of model)

```
param: WIDTHS: orders :=  
       6.77      10  
       7.56      40  
      17.46     33  
      18.76     10 ;  
  
param nPAT := 9 ;  
  
param nbr:  1   2   3   4   5   6   7   8   9 :=  
      6.77    0   1   1   0   3   2   0   1   4  
      7.56    1   0   2   1   1   4   6   5   2  
     17.46    0   1   0   2   1   0   1   1   1  
     18.76    3   2   2   1   1   1   0   0   0 ;
```

Command Language

Model + data = problem instance to be solved

```
ampl: model cut.mod;
ampl: data cut.dat;
ampl: option solver cplex;
ampl: solve;
CPLEX 12.8.0.0: optimal integer solution; objective 20
3 MIP simplex iterations
0 branch-and-bound nodes
ampl: option omit_zero_rows 1;
ampl: option display_1col 0;
ampl: display Cut;
4 13    7 4    9 3
```

Command Language (*cont'd*)

Solver choice independent of model and data

```
ampl: model cut.mod;
ampl: data cut.dat;
ampl: option solver gurobi;
ampl: solve;
Gurobi 7.5.0: optimal solution; objective 20
3 simplex iterations
1 branch-and-cut nodes
ampl: option omit_zero_rows 1;
ampl: option display_1col 0;
ampl: display Cut;
4 13    7 4    9 3
```

Command Language (*cont'd*)

Results available for browsing

```
ampl: display {j in 1..nPAT, i in WIDTHS: Cut[j] > 0} nbr[i,j];  
:  
       4   7   9  :=  
6.77   0   0   4          # patterns used  
7.56   1   6   2  
17.46  2   1   1  
18.76  1   0   0  
  
ampl: display {j in 1..nPAT} sum {i in WIDTHS} i * nbr[i,j];  
1 63.84   3 59.41   5 64.09   7 62.82   9 59.66      # pattern  
2 61.75   4 61.24   6 62.54   8 62.0          # total widths  
  
ampl: display Fulfill.slack;  
6.77  2          # overruns  
7.56  3  
17.46  0  
18.76  3
```

Roll Cutting

Revision 1

Symbolic model

```
param roll_width > 0;

set WIDTHS;
param orders {WIDTHS} > 0;

param nPAT integer >= 0;
param nbr {WIDTHS,1..nPAT} integer >= 0;

var Cut {1..nPAT} integer >= 0;

minimize Number:
    sum {j in 1..nPAT} Cut[j];

minimize Waste:
    sum {j in 1..nPAT}
        Cut[j] * (roll_width - sum {i in WIDTHS} i * nbr[i,j]);

subj to Fulfill {i in WIDTHS}:
    sum {j in 1..nPAT} nbr[i,j] * Cut[j] >= orders[i];
```

Roll Cutting

Revision 1 (*cont'd*)

Explicit data

```
param roll_width := 64.5;  
  
param: WIDTHS: orders :=  
       6.77      10  
       7.56      40  
      17.46     33  
      18.76     10 ;  
  
param nPAT := 9 ;  
  
param nbr:  1   2   3   4   5   6   7   8   9  :=  
       6.77    0   1   1   0   3   2   0   1   4  
       7.56    1   0   2   1   1   4   6   5   2  
      17.46    0   1   0   2   1   0   1   1   1  
      18.76    3   2   2   1   1   1   0   0   0 ;
```

Roll Cutting

Revision 1 (*cont'd*)

Solutions

```
ampl: model cutRev1.mod;
ampl: data cutRev1.dat;

ampl: objective Number; solve;
Gurobi 7.5.0: optimal solution; objective 20
3 simplex iterations

ampl: display Number, Waste;
Number = 20
Waste = 63.62

ampl: objective Waste; solve;
Gurobi 7.5.0: optimal solution; objective 15.62
2 simplex iterations

ampl: display Number, Waste;
Number = 35
Waste = 15.62
```

Roll Cutting

Revision 2

Symbolic model

```
param roll_width > 0;
param over_lim integer >= 0;

set WIDTHS;
param orders {WIDTHS} > 0;

param nPAT integer >= 0;
param nbr {WIDTHS,1..nPAT} integer >= 0;

var Cut {1..nPAT} integer >= 0;

...
subj to Fulfill {i in WIDTHS}:
    orders[i] <= sum {j in 1..nPAT} nbr[i,j] * Cut[j]
    <= orders[i] + over_lim;
```

Roll Cutting

Revision 2 (*cont'd*)

Explicit data

```
param roll_width := 64.5;
param over_lim := 6 ;
param: WIDTHS: orders :=
      6.77    10
      7.56    40
      17.46   33
      18.76   10 ;
param nPAT := 9 ;
param nbr:  1   2   3   4   5   6   7   8   9  :=
      6.77  0   1   1   0   3   2   0   1   4
      7.56  1   0   2   1   1   4   6   5   2
      17.46 0   1   0   2   1   0   1   1   1
      18.76 3   2   2   1   1   1   0   0   0 ;
```

Revision 2 (*cont'd*)

Solutions

```
ampl: model cutRev2.mod;
ampl: data cutRev2.dat;

ampl: objective Number; solve;
Gurobi 7.5.0: optimal solution; objective 20
8 simplex iterations
1 branch-and-cut nodes

ampl: display Number, Waste;
Number = 20
Waste = 54.76

ampl: objective Waste; solve;
Gurobi 7.5.0: optimal solution; objective 49.16
4 simplex iterations

ampl: display Number, Waste;
Number = 21
Waste = 49.16
```

Scripting

Bring the programmer to the modeling language

Extend modeling language syntax . . .

- ❖ Algebraic expressions
- ❖ Set indexing expressions
- ❖ Interactive commands

. . . with programming concepts

- ❖ Loops of various kinds
- ❖ If-then and If-then-else conditionals
- ❖ Assignments

Examples

- ❖ Tradeoffs between objectives
- ❖ Cutting *via* pattern enumeration
- ❖ Cutting *via* pattern generation

Tradeoffs Between Objectives

Minimize rolls cut

- ❖ Set large overrun limit

Minimize waste

- ❖ Reduce overrun limit 1 roll at a time
- ❖ If there is a change in number of rolls cut
 - * record total waste (increasing)
 - * record total rolls cut (decreasing)
- ❖ Stop when no further progress possible
 - * problem becomes infeasible
 - * total rolls cut falls to the minimum
- ❖ Report table of results

Scripting

Parametric Analysis (*cont'd*)

Script (setup and initial solve)

```
model cutRev2.mod;
data cutRev2.dat;

set OVER default {} ordered by reversed Integers;

param minNumber;
param minNumWaste;
param minWaste {OVER};
param minWasteNum {OVER};

param prev_number default Infinity;

option solver Gurobi;
option solver_msg 0;

objective Number;
solve >Nul;

let minNumber := Number;
let minNumWaste := Waste;

objective Waste;
```

Scripting

Parametric Analysis (*cont'd*)

Script (looping and reporting)

```
for {k in over_lim .. 0 by -1} {
    let over_lim := k;
    solve >Nul;
    if solve_result = 'infeasible' then break;
    if Number < prev_number then {
        let OVER := OVER union {k};
        let minWaste[k] := Waste;
        let minWasteNum[k] := Number;
        let prev_number := Number;
    }
    if Number = minNumber then break;
}
printf 'Min%3d rolls with waste%6.2f\n\n', minNumber, minNumWaste;
printf 'Over Waste Number\n';
printf {k in OVER}: '%4d%8.2f%6d\n', k, minWaste[k], minWasteNum[k];
```

Scripting

Parametric Analysis (*cont'd*)

Script run

```
ampl: include cutWASTE.run  
Min 20 rolls with waste 63.62  
  
Over Waste Number  
10 46.72 22  
7 47.89 21  
5 54.76 20  
  
ampl:
```

Cutting via Pattern Enumeration

Build the pattern list, then solve

- ❖ Read general model
- ❖ Read data: demands, raw width
- ❖ Compute data: all usable patterns
- ❖ Solve problem instance

Scripting

Pattern Enumeration

Model

```
param roll_width > 0;

set WIDTHS ordered by reversed Reals;
param orders {WIDTHS} > 0;

param maxPAT integer >= 0;
param nPAT integer >= 0, <= maxPAT;
param nbr {WIDTHS,1..maxPAT} integer >= 0;

var Cut {1..nPAT} integer >= 0;

minimize Number:
    sum {j in 1..nPAT} Cut[j];

subj to Fulfill {i in WIDTHS}:
    sum {j in 1..nPAT} nbr[i,j] * Cut[j] >= orders[i];
```

Scripting

Pattern Enumeration

Data

```
param roll_width := 64.50 ;  
  
param: WIDTHS: orders :=  
       6.77      10  
       7.56      40  
      17.46     33  
      18.76     10 ;
```

Scripting

Pattern Enumeration

Script (initialize)

```
model cutPAT.mod;

param dsetname symbolic;
print "Enter dataset name:";
read dsetname <--;

data (dsetname & ".dat");

param curr_sum >= 0;
param curr_width > 0;
param pattern {WIDTHS} integer >= 0;

let maxPAT := 1000000;

let nPAT := 0;
let curr_sum := 0;
let curr_width := first(WIDTHS);
let {w in WIDTHS} pattern[w] := 0;
```

Scripting

Pattern Enumeration

Script (loop)

```
repeat {
    if curr_sum + curr_width <= roll_width then {
        let pattern[curr_width] := floor((roll_width-curr_sum)/curr_width);
        let curr_sum := curr_sum + pattern[curr_width] * curr_width;
    }
    if curr_width != last(WIDTHS) then
        let curr_width := next(curr_width,WIDTHS);
    else {
        let nPAT := nPAT + 1;
        let {w in WIDTHS} nbr[w,nPAT] := pattern[w];
        let curr_sum := curr_sum - pattern[last(WIDTHS)] * last(WIDTHS);
        let pattern[last(WIDTHS)] := 0;
        let curr_width := min {w in WIDTHS: pattern[w] > 0} w;
        if curr_width < Infinity then {
            let curr_sum := curr_sum - curr_width;
            let pattern[curr_width] := pattern[curr_width] - 1;
            let curr_width := next(curr_width,WIDTHS);
        }
        else break;
    }
}
```

Scripting

Pattern Enumeration

Script (solve, report)

```
option solver gurobi;

solve;

printf "\n%5i patterns, %3i rolls", nPAT, sum {j in 1..nPAT} Cut[j];
printf "\n\n Cut    ";
printf {j in 1..nPAT: Cut[j] > 0}: "%3i", Cut[j];
printf "\n\n";

for {i in WIDTHS} {
    printf "%7.2f ", i;
    printf {j in 1..nPAT: Cut[j] > 0}: "%3i", nbr[i,j];
    printf "\n";
}

printf "\nWASTE = %5.2f%%\n\n",
100 * (sum {i in WIDTHS} i * orders[i]) / (roll_width * Number);
```

Scripting

Pattern Enumeration

Results

```
ampl: include cutPatEnum.run  
Gurobi 7.5.0: optimal solution; objective 18  
9 simplex iterations  
1 branch-and-cut node
```

43 patterns, 18 rolls

Cut	3	1	3	11
18.76	3	1	0	0
17.46	0	2	3	2
7.56	1	1	1	3
6.77	0	0	0	1

WASTE = 2.34%

Scripting

Pattern Enumeration

Data 2

```
param roll_width := 349 ;  
  
param: WIDTHS: orders :=  
      28.75      7  
      33.75     23  
      34.75     23  
      37.75     31  
      38.75     10  
      39.75     39  
      40.75     58  
      41.75     47  
      42.25     19  
      44.75     13  
      45.75     26 ;
```

Pattern Enumeration

Results 2

```
ampl: include cutPatEnum.run

Gurobi 7.5.0: optimal solution; objective 34
130 simplex iterations

54508 patterns, 34 rolls

Cut      2   5   3   3   1   1   6   2   1   7   1   2
45.75    4   3   1   0   0   0   0   0   0   0   0   0
44.75    0   1   3   0   0   0   0   0   0   0   0   0
42.25    0   0   4   2   1   0   0   0   0   0   0   0
41.75    3   4   0   0   0   3   3   0   0   0   0   0
40.75    1   0   0   0   0   3   0   7   5   4   2   2
39.75    0   0   0   0   0   0   3   0   0   2   5   1
38.75    0   0   0   0   0   0   0   0   0   1   1   1
37.75    0   0   0   7   0   0   0   0   0   0   0   5
34.75    0   0   0   0   3   0   3   1   0   0   0   0
33.75    0   0   0   0   6   3   0   0   0   2   0   0
28.75    0   0   0   0   0   0   0   1   5   0   1   0

WASTE = 0.69%
```

Pattern Enumeration

Data 3

```
param roll_width := 172 ;  
  
param: WIDTHS: orders :=  
      25.000      5  
      24.750    73  
      18.000     14  
      17.500      4  
      15.500    23  
      15.375      5  
      13.875    29  
      12.500    87  
      12.250      9  
      12.000    31  
      10.250      6  
      10.125    14  
      10.000    43  
      8.750       15  
      8.500       21  
      7.750       5 ;
```

Scripting

Pattern Enumeration

Results 3 (using a subset of patterns)

```
ampl: include cutPatEnum.run

Gurobi 7.5.0: optimal solution; objective 33
362 simplex iterations
1 branch-and-cut nodes

273380 patterns, 33 rolls

Cut      1   1   4   1   1   1   4   1   1   1   2   3   3   1   1   1   1   1   1   4
25.00    3   2   0   0   0   0   0   0   0   0   0   0   0   0   0   0   0   0   0   0   0
24.75    1   2   5   4   4   3   3   3   2   2   2   2   2   1   1   1   1   1   1   0   0
18.00    1   0   1   0   0   0   0   0   2   1   0   0   0   0   1   1   1   1   0   3   0
17.50    0   0   0   0   0   0   0   0   0   1   1   0   0   0   0   0   0   0   0   1   0
.....
10.12    2   0   0   1   0   0   2   1   0   0   0   0   0   1   1   0   0   0   0   0
10.00    0   0   0   2   1   1   0   1   5   1   1   3   6   0   2   1   0   0   0
8.75     0   3   0   0   2   0   0   1   0   1   0   0   0   0   0   0   0   0   0   2
8.50     4   4   0   2   3   0   0   2   1   0   0   0   0   0   1   1   2   2   0
7.75     0   0   1   0   1   0   0   0   0   0   0   0   0   0   0   0   0   0   0   0

WASTE = 0.62%
```

Scripting

Pattern Enumeration: Observations

Parameters can serve as script variables

- ❖ Declare as in model

```
* param pattern {WIDTHS} integer >= 0;
```

- ❖ Use in algorithm

```
* let pattern[curr_width] := pattern[curr_width] - 1;
```

- ❖ Assign to model parameters

```
* let {w in WIDTHS} nbr[w,nPAT] := pattern[w];
```

Scripts are easy to modify

- ❖ Store only every 100th pattern found

```
* if nPAT mod 100 = 0 then
```

```
let {w in WIDTHS} nbr[w,nPAT/100] := pattern[w];
```

Cutting via Pattern Generation

Generate the pattern list by a series of solves

- ❖ Solve LP relaxation using subset of patterns
- ❖ Add “most promising” pattern to the subset
 - * Minimize reduced cost given dual values
 - * Equivalent to a knapsack problem
- ❖ Iterate as long as there are promising patterns
 - * Stop when minimum reduced cost is zero
- ❖ Solve IP using all patterns found

Scripting

Pattern Generation

Cutting model

```
set WIDTHS ordered by reversed Reals;
param orders {WIDTHS} > 0;

param nPAT integer >= 0;
param nbr {WIDTHS,1..nPAT} integer >= 0;

var Cut {1..nPAT} integer >= 0;

minimize Number:
    sum {j in 1..nPAT} Cut[j];

subj to Fill {i in WIDTHS}:
    sum {j in 1..nPAT} nbr[i,j] * Cut[j] >= orders[i];
```

Scripting

Pattern Generation

Knapsack model

```
param roll_width > 0;
param price {WIDTHS} default 0.0;

var Use {WIDTHS} integer >= 0;

minimize Reduced_Cost:
    1 - sum {i in WIDTHS} price[i] * Use[i];

subj to Width_Limit:
    sum {i in WIDTHS} i * Use[i] <= roll_width;
```

Scripting

Pattern Generation

Script (problems, initial patterns)

```
model cutPatGen.mod;
data Sorrentino.dat;

problem Cutting_Opt: Cut, Number, Fill;
    option relax_integrality 1;
    option presolve 0;

problem Pattern_Gen: Use, Reduced_Cost, Width_Limit;
    option relax_integrality 0;
    option presolve 1;

let nPAT := 0;
for {i in WIDTHS} {
    let nPAT := nPAT + 1;
    let nbr[i,nPAT] := floor (roll_width/i);
    let {i2 in WIDTHS: i2 <> i} nbr[i2,nPAT] := 0;
};
```

Scripting

Pattern Generation

Script (generation loop)

```
repeat {
    solve Cutting_Opt;
    let {i in WIDTHS} price[i] := Fill[i].dual;
    solve Pattern_Gen;
    printf "\n%7.2f%11.2e  ", Number, Reduced_Cost;
    if Reduced_Cost < -0.00001 then {
        let nPAT := nPAT + 1;
        let {i in WIDTHS} nbr[i,nPAT] := Use[i];
    }
    else break;
    for {i in WIDTHS} printf "%3i", Use[i];
};
```

Scripting

Pattern Generation

Script (final integer solution)

```
option Cutting_Opt.relax_integrality 0;
option Cutting_Opt.presolve 10;
solve Cutting_Opt;

if Cutting_Opt.result = "infeasible" then
    printf "\n*** No feasible integer solution ***\n\n";
else {
    printf "Best integer: %3i rolls\n\n", sum {j in 1..nPAT} Cut[j];
    for {j in 1..nPAT: Cut[j] > 0} {
        printf "%3i of:", Cut[j];
        printf {i in WIDTHS: nbr[i,j] > 0}: "%3i x %6.3f", nbr[i,j], i;
        printf "\n";
    }
    printf "\nWASTE = %.2f%%\n\n",
        100 * (sum {i in WIDTHS} i * orders[i]) / (roll_width * Number));
}
```

Scripting

Pattern Generation

Results (relaxation)

```
ampl: include cutpatgen.run

20.44  -1.53e-01    1  3  2  0
18.78  -1.11e-01    0  1  3  0
18.37  -1.25e-01    0  1  0  3
17.96  -4.17e-02    0  6  0  1
17.94  -1.00e-06

Optimal relaxation: 17.9412 rolls

10.0000 of:  1 x 6.770  3 x  7.560  2 x 17.460
4.3333 of:  1 x 7.560  3 x 17.460
3.1961 of:  1 x 7.560  3 x 18.760
0.4118 of:  6 x 7.560  1 x 18.760

WASTE =  2.02%
```

Scripting

Pattern Generation

Results (integer)

Rounded up to integer: **20 rolls**

Cut	10	5	4	1
6.77	1	0	0	0
7.56	3	1	1	6
17.46	2	3	0	0
18.76	0	0	3	1

WASTE = 12.10%

Best integer: **19 rolls**

Cut	10	5	3	1
6.77	1	0	0	0
7.56	3	1	1	6
17.46	2	3	0	0
18.76	0	0	3	1

WASTE = 7.48%

Pattern Generation: Observations

Patterns automatically added to cutting problem

- ❖ Index variables & sums over a set

```
* var Cut {1..nPAT} integer >= 0;  
* subj to Fulfill {i in WIDTHS}:  
    sum {j in 1..nPAT} nbr[i,j] * Cut[j] >= orders[i]
```

- ❖ Add patterns by expanding the set

```
* let nPAT := nPAT + 1;
```

Weights automatically modified in knapsack problem

- ❖ Define objective in terms of a parameter

```
* minimize Reduced_Cost:  
    1 - sum {i in WIDTHS} price[i] * Use[i];
```

- ❖ Modify objective by changing the parameter

```
* let {i in WIDTHS} price[i] := Fill[i].dual;
```

In practice . . .

Large and complex scripts

- ❖ Multiple files
- ❖ Hundreds of statements
- ❖ Millions of statements executed

Coordination with enterprise systems

- ❖ Your system
 - * writes data files
 - * invokes `ampl optapp.run`
- ❖ AMPL's script
 - * reads the data files
 - * processes data, generates problems, invokes solvers
 - * writes result files
- ❖ Your system
 - * reads the result files

Scripting

Limitations

Scripts can be slow

- ❖ Interpreted, not compiled
- ❖ Very general set & data structures

Script programming constructs are limited

- ❖ Based on a declarative language
- ❖ Not object-oriented

Scripts are stand-alone

- ❖ Close AMPL environment before returning to system

What are the alternatives?

- ❖ *Extend the scripting language (pyAMPL)*
- ❖ *Bring the modeling language to the programmer (APIs)*

“pyAMPL” (*coming soon*)

Extend AMPL’s scripting language with Python

- ❖ Execute Python code inside an AMPL script
- ❖ Generate parts of AMPL models using Python

Develop add-ons for enhanced AMPL modeling

- ❖ Piecewise-linear functions given by breakpoint and value
- ❖ Vector-packing formulations for cutting & packing
- ❖ Lot-sizing reformulations
- ❖ Subtour elimination constraints

Access solver callbacks

APIs (application programming interfaces)

Bring the modeling language to the programmer

- ❖ Data and result management in
a general-purpose programming language
- ❖ Modeling and solving through calls to AMPL

Add-ons to all AMPL distributions

- ❖ Java, MATLAB, C++, C#
 - * Download from <http://ampl.com/products/api/>
- ❖ *Python* 2.7, 3.3, 3.4, 3.5, 3.6
 - * pip install amplpy
- ❖ *R now available!*
 - * `install.packages("Rcpp", type="source")`
 - * `install.packages("https://ampl.com/dl/API/rAMPL.tar.gz", repos=NULL)`

Cutting Revisited

Hybrid approach

- ❖ Control & pattern creation from a programming language
 - * Pattern enumeration: finding all patterns
 - * Pattern generation: solving knapsack problems
- ❖ Model & modeling commands in AMPL

Key to R program examples

- ❖ AMPL entities
- ❖ AMPL API R objects
- ❖ AMPL API R methods
- ❖ R functions etc.

AMPL Model File

Basic pattern-cutting model

```

param nPatterns integer > 0;

set PATTERNS = 1..nPatterns; # patterns
set WIDTHS;                 # finished widths

param order {WIDTHS} >= 0;    # rolls of width j ordered
param overrun;               # permitted overrun on any width

param rawWidth;              # width of raw rolls to be cut
param rolls {WIDTHS,PATTERNS} >= 0, default 0;
                           # rolls of width i in pattern j

var Cut {PATTERNS} integer >= 0;   # raw rolls to cut in each pattern

minimize TotalRawRolls: sum {p in PATTERNS} Cut[p];

subject to FinishedRollLimits {w in WIDTHS}:
    order[w] <= sum {p in PATTERNS} rolls[w,p] * Cut[p] <= order[w] + overrun;

```

Some R Data

A float, an integer, and a dataframe

```
roll_width <- 64.5  
overrun <- 3  
orders <- data.frame(  
    width = c( 6.77, 7.56, 17.46, 18.76 ),  
    demand = c( 10, 40, 33, 10 )  
)
```

Pattern Enumeration in R

Load & generate data, set up AMPL model

```
cuttingEnum <- function(dataset) {  
    library(rAMPL)  
  
    # Read orders, roll_width, overrun  
    source(paste(dataset, ".R", sep=""))  
  
    # Enumerate patterns  
    patmat <- patternEnum(roll_width, orders$width)  
    cat(sprintf("\n%d patterns enumerated\n\n", ncol(patmat)))  
  
    # Set up model  
    ampl <- new(AMPL)  
    ampl$setOption("ampl_include", "models")  
    ampl$read("cut.mod")
```

Pattern Enumeration in R

Send data to AMPL

```
# Send scalar values  
  
ampl$getParameter("nPatterns")$set(ncol(patmat))  
ampl$getParameter("overrun")$set(overrun)  
ampl$getParameter("rawWidth")$set(roll_width)  
  
# Send order vector  
  
ampl$getSet("WIDTHS")$setValues(orders$width)  
ampl$getParameter("order")$setValues(orders$demand)  
  
# Send pattern matrix  
  
df <- as.data.frame(as.table(patmat))  
df[,1] <- orders$width[df[,1]]  
df[,2] <- as.numeric(df[,2])  
  
ampl$getParameter("rolls")$setValues(df)
```

Pattern Enumeration in R

Solve and get results

```
# Solve  
  
ampl$setOption("solver", "gurobi")  
ampl$solve()  
  
# Retrieve solution  
  
CuttingPlan <- ampl$getVariable("Cut")$getValues()  
solution <- CuttingPlan[CuttingPlan[,-1] != 0,]
```

Pattern Enumeration in R

Display solution

```
# Prepare summary data

data <- dataset
obj <- ampl$getObjective("TotalRawRolls")$value()

waste <- ampl$getValue(
  "sum {p in PATTERNS} Cut[p] * (rawWidth - sum {w in WIDTHS} w*rolls[w,p])"
)

summary <- list(data=dataset, obj=obj, waste=waste)

# Create plot of solution

cuttingPlot(roll_width, orders$width, patmat, summary, solution)

}
```

Pattern Enumeration in R

Enumeration routine

```
patternEnum <- function(roll_width, widths, prefix=c()) {  
    cur_width <- widths[length(prefix)+1]  
    max_rep <- floor(roll_width/cur_width)  
    if (length(prefix)+1 == length(widths)) {  
        return (c(prefix, max_rep))  
    } else {  
        patterns <- matrix(nrow=length(widths), ncol=0)  
        for (n in 0:max_rep) {  
            patterns <- cbind(  
                patterns,  
                patternEnum(roll_width-n*cur_width, widths, c(prefix, n))  
            )  
        }  
        return (patterns)  
    }  
}
```

Pattern Enumeration in R

Plotting routine

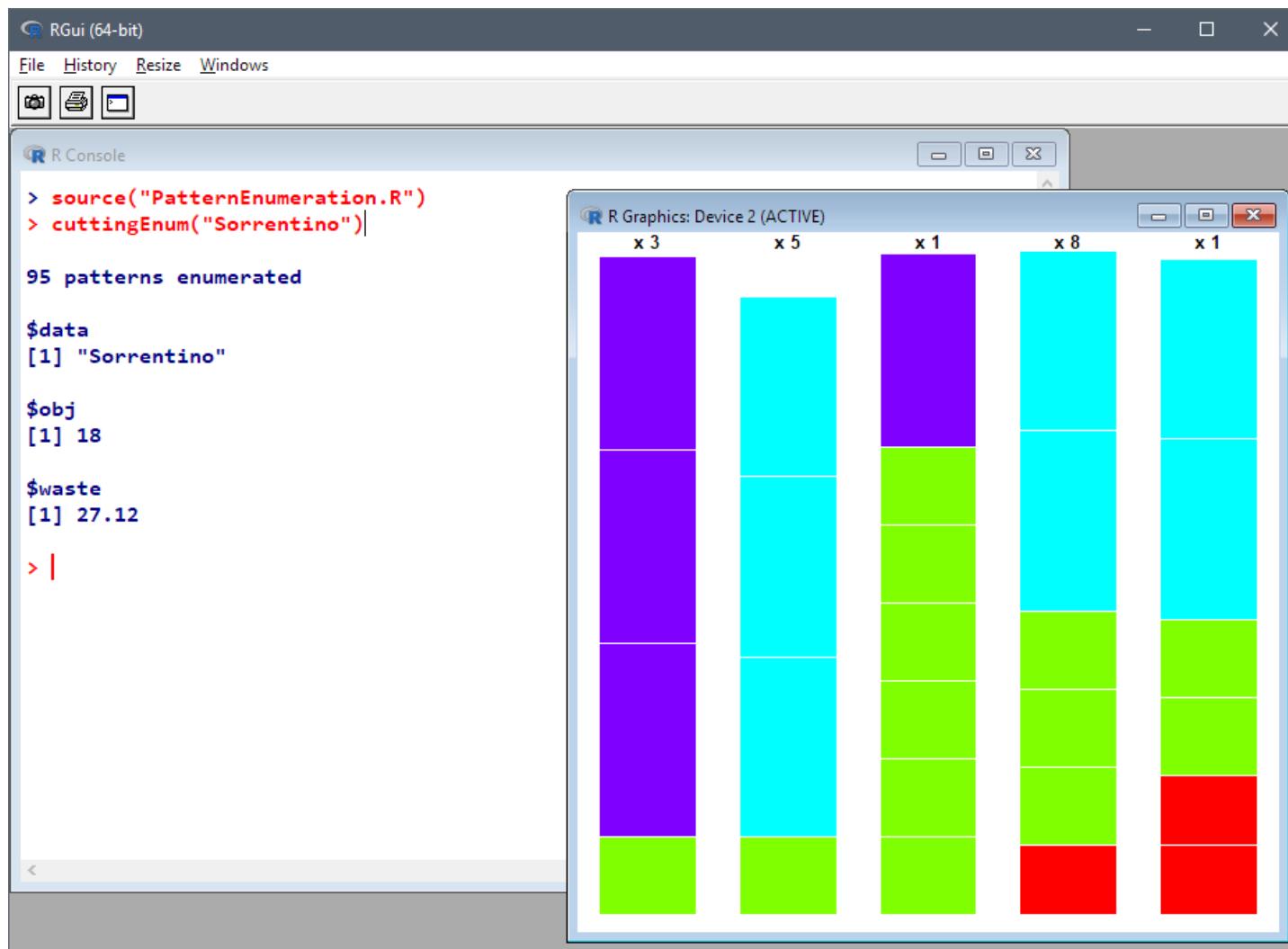
```
cuttingPlot <- function(roll_width, widths, patmat, summary, solution) {  
  pal <- rainbow(length(widths))  
  par(mar=c(1,1,1,1))  
  par(mfrow=c(1,nrow(solution)))  
  for(i in 1:nrow(solution)) {  
    pattern <- patmat[, solution[i, 1]]  
    data <- c()  
    color <- c()}
```

Pattern Enumeration in R

Plotting routine (cont'd)

```
for(j in 1:length(pattern)) {
  if(pattern[j] >= 1) {
    for(k in 1:pattern[j]) {
      data <- rbind(data, widths[j])
      color <- c(color, pal[j])
    }
  }
  label <- sprintf("x %d", solution[i, -1])
  barplot(data, main=label, col=color,
           border="white", space=0.04, axes=FALSE, ylim=c(0, roll_width))
}
print(summary)
}
```

Pattern Enumeration in R



In practice . . .

Integrate within a larger scheme

Retain benefits of algebraic modeling

- ❖ work with natural representation of optimization models
- ❖ efficient prototyping, reliable maintenance

Use the best tools for each part of the project

- ❖ program data manipulation in your choice of language
- ❖ work with optimization models in AMPL

Pattern Generation in R

Get data, set up master problem

```
cuttingGen <- function(dataset) {
    library(rAMPL)

    # Read orders, roll_width, overrun
    source(paste(dataset, ".R", sep=""))
    widths <- sort(orders$width)

    # Set up cutting (master problem) model
    Master <- new(AMPL)
    Master$setOption("ampl_include", "models")
    Master$read("cut.mod")

    # Define a param for sending AMPL new patterns
    Master$eval("param newPat {WIDTHS} integer >= 0;")

    # Set solve options
    Master$setOption("solver", "gurobi")
    Master$setOption("relax_integrality", 1)
```

Pattern Generation in R

Send data to master problem

```
# Send scalar values  
  
Master$getParameter("nPatters")$set(length(widths))  
Master$getParameter("overrun")$set(overrun)  
Master$getParameter("rawWidth")$set(roll_width)  
  
# Send order vector  
  
Master$getSet("WIDTHS")$setValues(widths)  
Master$getParameter("order")$setValues(orders$demand)  
  
# Generate and send initial pattern matrix  
  
patmat <- matrix(0, nrow=length(widths), ncol=length(widths))  
  
for(i in 1:nrow(patmat)){  
  patmat[i, i] <- floor(roll_width/widths[i])  
}  
  
df <- as.data.frame(as.table(patmat))  
df[,1] <- widths[df[,1]]  
df[,2] <- as.numeric(df[,2])  
  
Master$getParameter("rolls")$setValues(df)
```

Pattern Generation in R

Set up subproblem

```
# Define knapsack subproblem

Sub <- new(AMPL)
Sub$setOption("solver", "gurobi")

Sub$eval("\
    set SIZES; \
    param cap >= 0; \
    param val {SIZES}; \
    var Qty {SIZES} integer >= 0; \
    maximize TotVal: sum {s in SIZES} val[s] * Qty[s]; \
    subject to Cap: sum {s in SIZES} s * Qty[s] <= cap; \
")

# Send subproblem data

Sub$getSet("SIZES")$setValues(widths)
Sub$getParameter("cap")$setValues(roll_width)
```

Pattern Generation in R

Generate patterns and re-solve cutting problems

```
# Alternate between master and sub solves

while(TRUE) {
    Master$solve()

    Sub$getParameter("val")$setValues(
        Master$getConstraint("OrderLimits")$getValues())
    Sub$solve()
    if(Sub$getObjective("TotVal")$value() <= 1.00001) {
        break
    }

    pattern <- Sub$getVariable("Qty")$getValues()
    Master$getParameter("newPat")$setValues(pattern)
    patmat <- cbind(patmat, pattern[, -1])

    Master$eval("let nPatterns := nPatterns + 1;")
    Master$eval("let {w in WIDTHS} rolls[w, nPatterns] := newPat[w];")
}

# Compute integer solution

Master$setOption("relax_integrality", 0)
Master$solve()
```

Pattern Generation in R

Display solution

```
# Retrieve solution

CuttingPlan <- Master$getVariable("Cut")$getValues()
solution <- CuttingPlan[CuttingPlan[,-1] != 0,]

# Prepare summary data

data <- dataset
obj <- Master$getObjective("TotalRawRolls")$value()

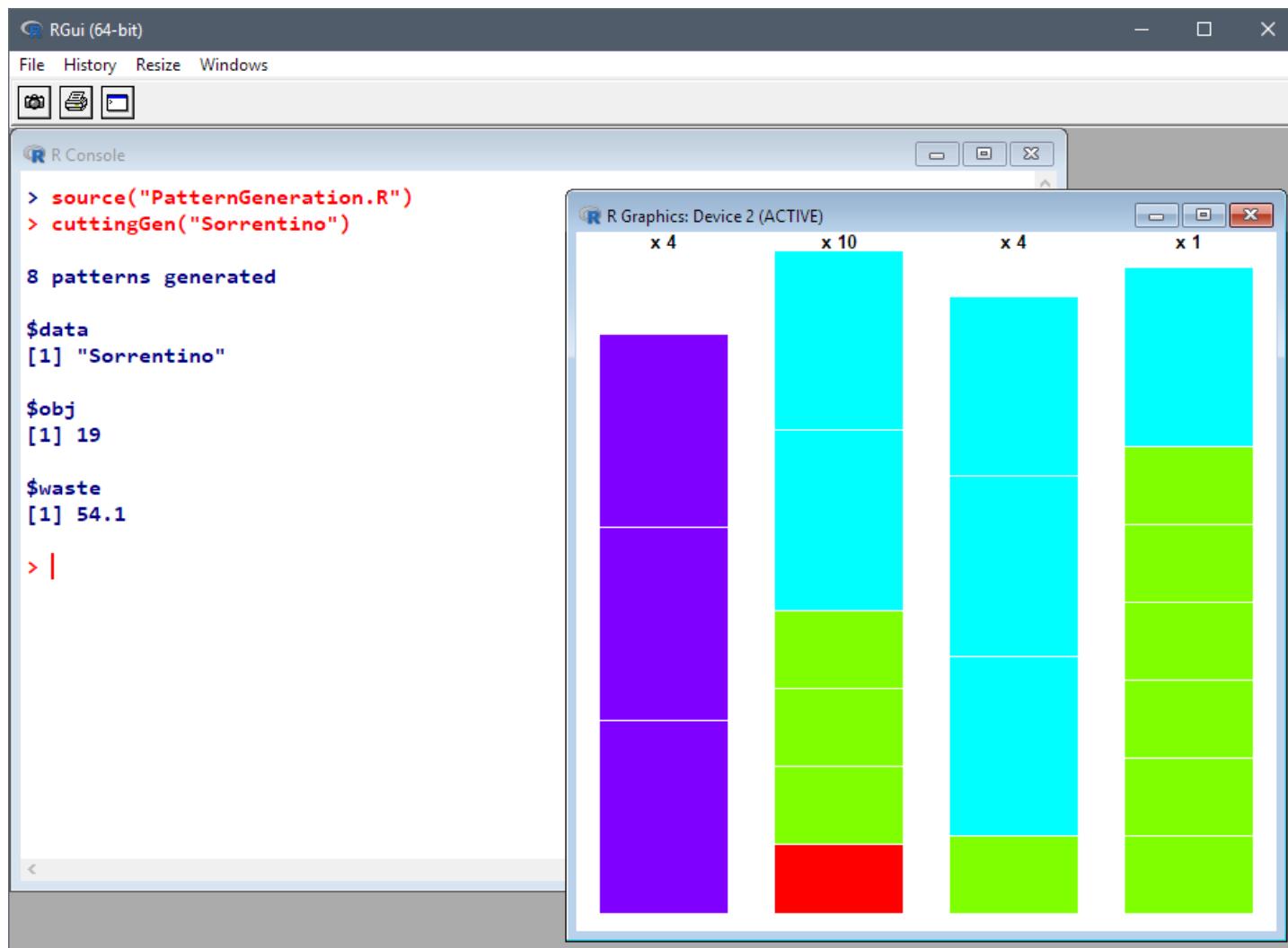
waste <- Master$getValue(
  "sum {p in PATTERNS} Cut[p] * (rawWidth - sum {w in WIDTHS} w*rolls[w,p])"
)

summary <- list(data=dataset, obj=obj, waste=waste)
cat(sprintf("\n%d patterns generated\n\n",
  Master$getParameter("nPatters")$value()))

# Create plot of solution

cuttingPlot(roll_width, widths, patmat, summary, solution)
}
```

Pattern Generation in R



In practice . . .

Implement hybrid iterative schemes

- ❖ build powerful software for hard problems

Alternate between optimization & other analytics

- ❖ invoke specialized optimizers for subproblems

QuanDec

Server side

- ❖ AMPL model and data
- ❖ Standard AMPL-solver installations

Client side

- ❖ Interactive tool for collaboration & decision-making
- ❖ Runs on any recent web browser
- ❖ Java-based implementation
 - * AMPL API for Java
 - * Eclipse Remote Application Platform

... developed / supported by CASSOTIS

Initialization

Prepare the model and data

- ❖ Add reporting variables to the model
- ❖ Select initial data in AMPL .dat format

Import to QuanDec

- ❖ Install on a server
- ❖ Read zipfile of model and data
- ❖ Create new application and first master

Configure displays

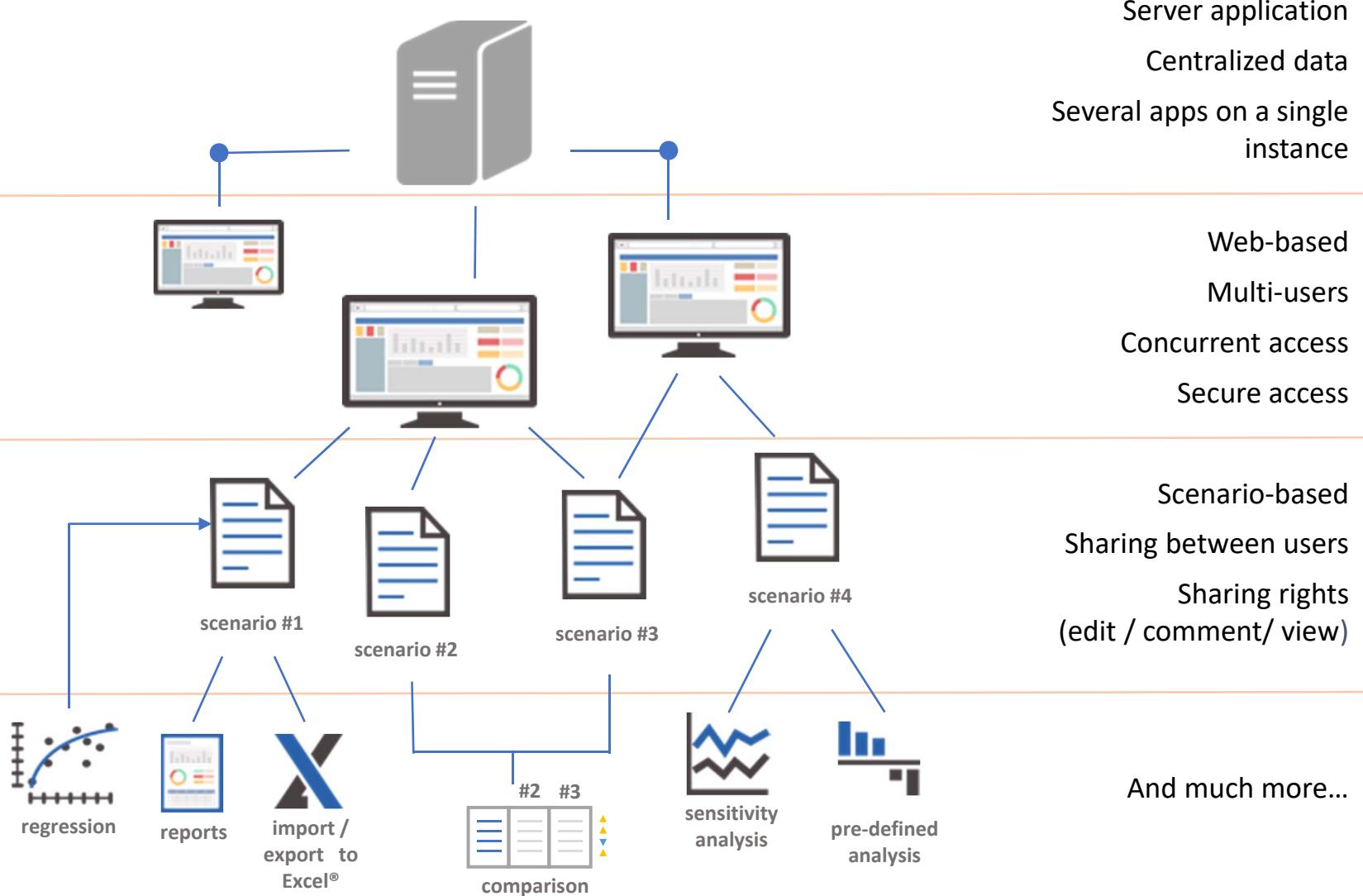
- ❖ Create data tables
 - ❖ Adjust views
- ... mostly done automatically*



The web-based graphical interface that
turns optimization models written in
AMPL into decision-making tools



Features



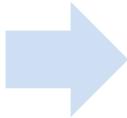
Getting started

Your
AMPL model



Configure how you want to display
your parameters and variables
(many options of tables and charts)

Zip and upload configuration
and AMPL model files into



Quantify your decisions!

The QUANDEC interface allows users to manage and analyze their AMPL models. It features an Explorer sidebar for navigating categories and sections, a Viewer for charts, and a central area for report and data tables. The interface is designed to facilitate decision-making by providing various tools for exporting, editing, and analyzing data.

Workbench

The screenshot displays the QUANDEC Workbench application interface, featuring a dark-themed header and a light-themed workspace.

Header:

- QUANDEC Quantify your decisions logo
- User icon (grid and person)
- Navigation icons: play, refresh, and add
- Top menu items: App, Master, Scenario

Explorer: Category, Section (Category, Category dropdown)

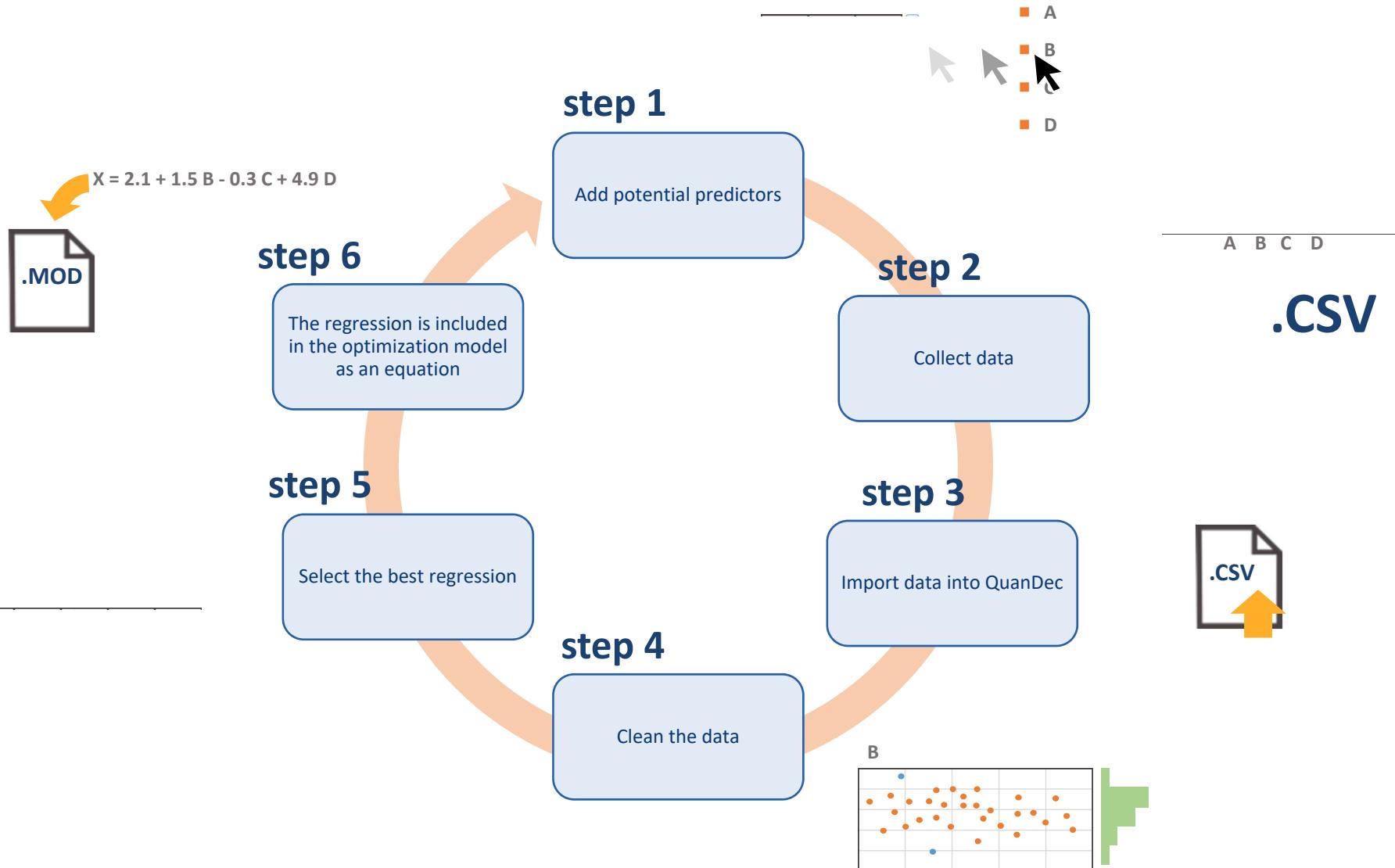
Viewer:

- Charts section: Water (green), Hops (light blue), Barley (red), Yeast (orange).
- Report tables section: A 4x3 grid of empty cells.
- Data tables section: A 4x3 grid where the first two columns are green, and the last column is white.
- Action buttons:
 - Report tables: Export (X), Edit bounds, Comment, Analyze sensitivity.
 - Data tables: Import (X), Edit values, Comment, Analyze sensitivity, Edit set.

Journal | Bounds | Regressions | Comments: A section containing four tabs with a 3x3 grid of empty cells below them.

Console: A dark terminal window showing a prompt: >_

Regression tool





E-mail:

Password:

[Forgot?](#)

Enter your email to login

Version 3.0.33

CASSOTIS consulting

[Login](#)

Web-application

Multi-users

Secure access

Concurrent access

QUANDEC
Quantify your decisions

All

All time

Show archived

Name	Owner	Last change
Budget 2016	Mary Torres	December 4, 2016 2:00 PM
Budget 2017	Benjamin Steward	November 30, 2017 1:59 PM
Budget 2018	Me	April 16, 2018 11:07 AM
Scenario	Me	April 24, 2018 10:58 AM

Scenario-based environment

Sharing system

Permission:
Edit – Comment - View

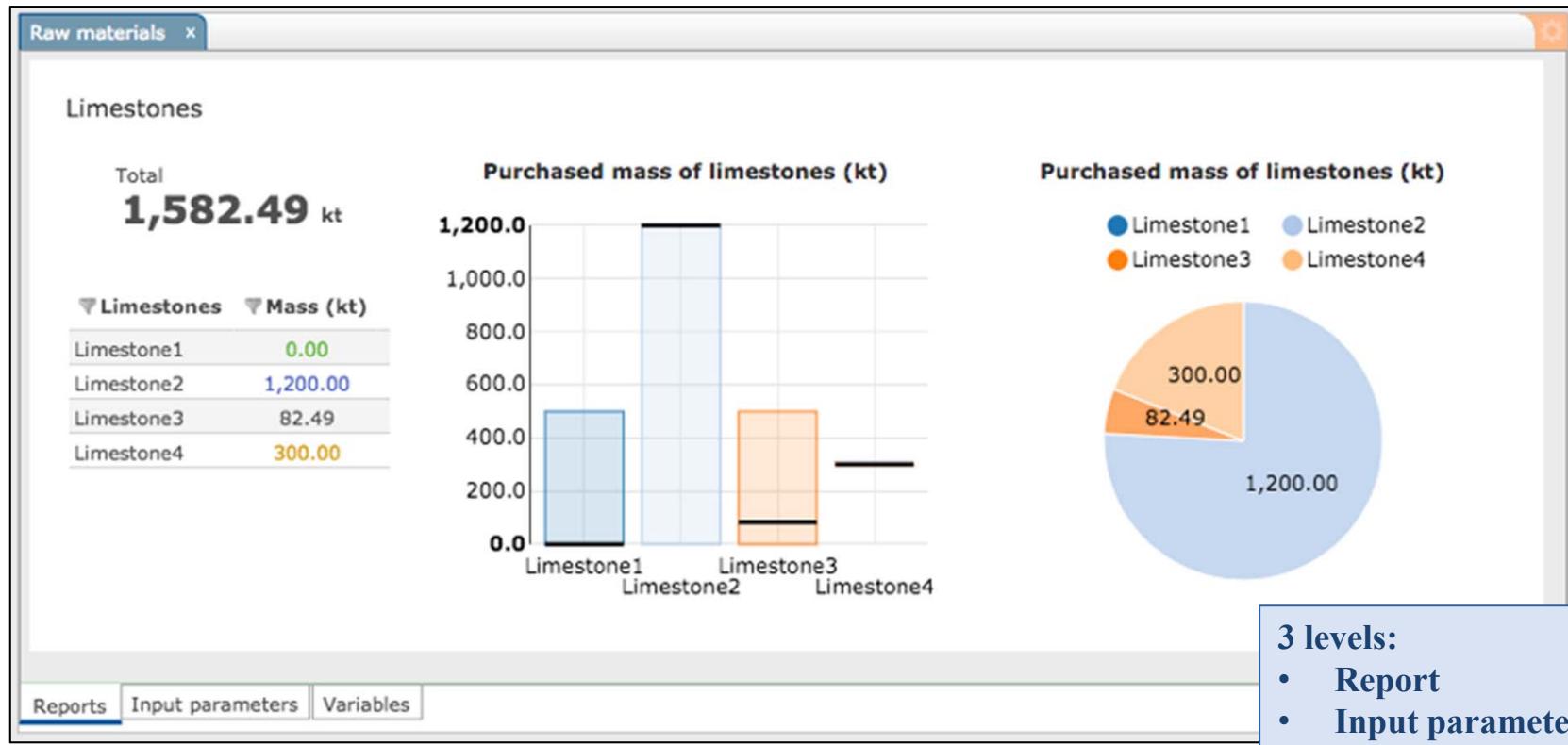
Share with others

Anyone can view

People or groups

Benjamin Steward can edit

OK



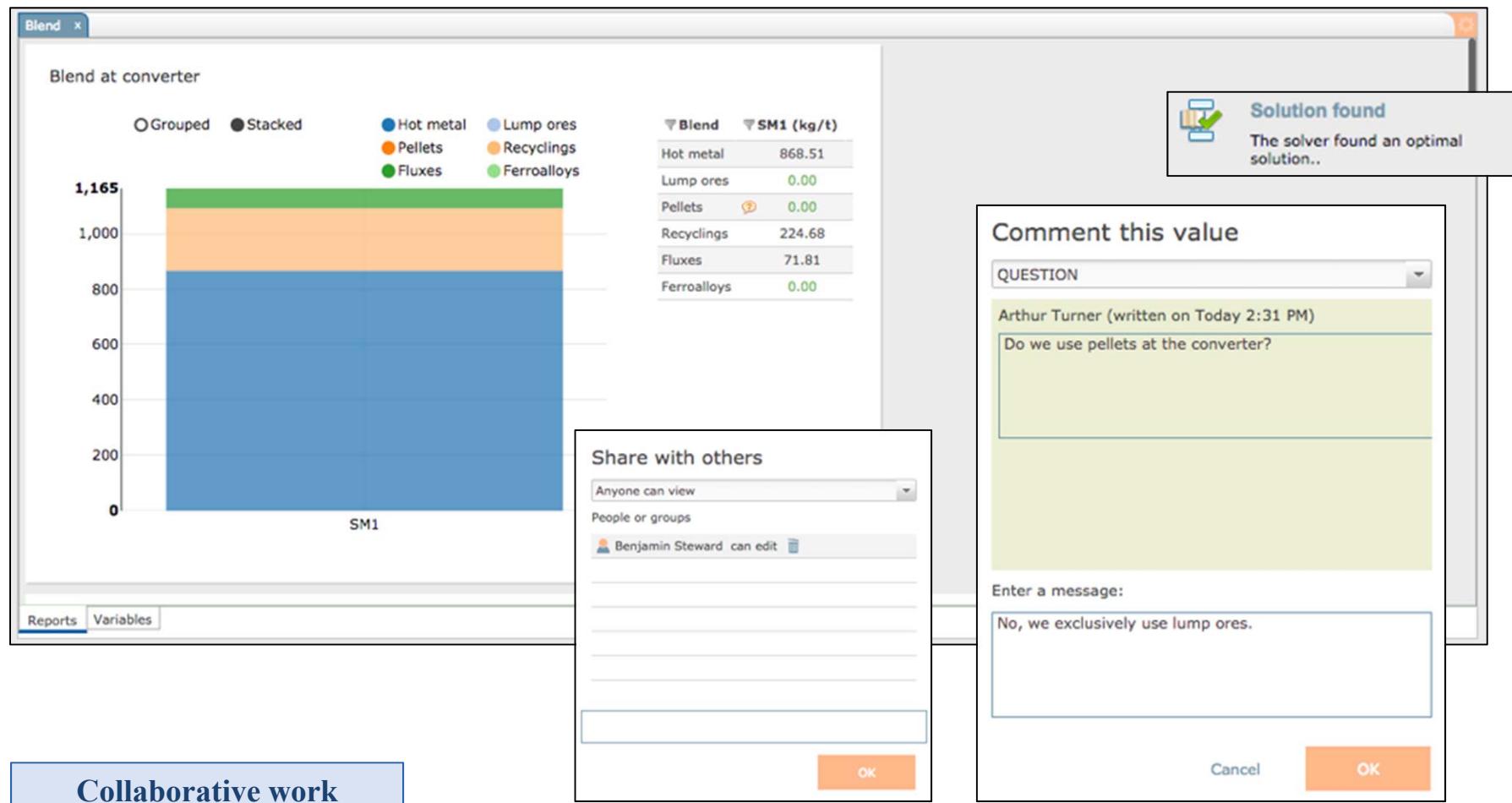
3 levels:

- Report
- Input parameters
- Variables

Chart and tables

**Colored values
for easier analysis**

**Constraint (min/max)
on any variable**



Collaborative work

Notification system

Comments between users

Raw materials x

Limestones

Limestones	Price (\$/t)	Availability (kt/year)	CaO (%)	SiO2 (%)	Al2O3 (%)
Limestone1	25.00	500.00	30.00	15.00	7.00
Limestone2	40.00	1,200.00	35.00	15.00	5.00
Limestone3	27.00	500.00	32.00	20.00	8.50
Limestone4	35.00	300.00	33.00	17.00	6.00
Limestone5	32.00	100.00	33.00	17.00	6.00

Reports Input parameters Variables

Journal Bounds Regressions Scripts Comments Error Log

- Purchased mass of limestone Limestone4 MIN 200 Today 2:46 PM by Mary Torres
- Composition of limestone Limestone1, Al2O3 7 Today 2:46 PM by Benjamin Steward
- Availability of limestone Limestone5 100 Today 2:45 PM by Mary Torres
- Price of limestone Limestone5 32 Today 2:45 PM by Benjamin Steward
- Limestones Today 2:45 PM by Mary Torres
- Limestones Limestone4 Limestone5 Today 2:45 PM by Mary Torres

Console Progress

```
Solving...
CONOPT 3.17A: outlev=1
rtnwmi=1.0e-6
rtnwma=1e-5
CONOPT 3.17A: Locally optimal; objective 9.3090872
9 iterations; evals: nf = 5, ng = 0, nc = 12, nJ = 5, nI = 0
Solve completed in 0 sec.
```

Scenarios with
changes history

Traceability and
undo system

QUANDEC Quantify your decisions

My App

Comparator

Variable	Unit	Budget 2018	Scenario	Diff
Cement plant				
Profit	M\$			
Revenue	M\$	8.2909	9.3091	12.28%
Margin	%			
Mass of cement sold	kt			
Demand of cement	kt/year	-	-	-
Total Costs	M\$			
Cost at Kiln	M\$			
Cost at Mill	M\$			
Detailed costs	M\$			
Clinkers production	kt			
Cement production	kt			
Kiln				
Raw materials				
Total purchased mass of limestone	kt			
Purchased mass of limestone	kt	1,582.4877	1,667.2414	5.36%
'Limestone2'	kt	1,200	1,200	0%
'Limestone3'	kt	82.4877	0	-100%
'Limestone4'	kt	300	300	0%
'Limestone1'	kt	0	67.2414	100%
'Limestone5'	kt	0	100	100%
Availability of limestone	kt/year	-	-	-
Costs				
Process				
Mill				

Cement composition and sales

Variable	Index	Unit	Budget 2018	Scenario	Diff
Cement composition 'CaO'	%		63.6211	63.6747	0.08%
Cement composition 'SiO2'	%		27.3789	27.3253	-0.2%
Cement composition 'Al2O3'	%		9	9	0%
Mass of cement sold 'Customer1' kt			600	600	0%
Mass of cement sold 'Customer2' kt			500	500	0%
Mass of cement sold 'Customer3' kt			77.9051	118.9655	52.71%

Report Structure

Reports

Name	User	Date	Action
Profit report	Me	March 22, 2018 2:49 PM	
Cement composition and sales	Robert Finn	November 22, 2017 4:41 PM	

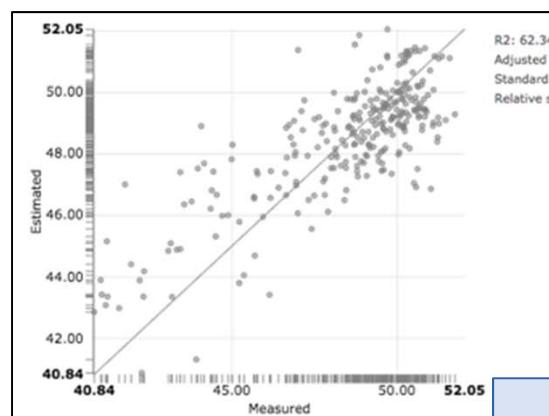
Scenarios
comparison

Display of relative
difference

All variables can
be compared

Custom reports

Adjusted R2	R2	RI	PRODUCTIVITY	FUEL RATE	Formula
62.83%	63.23%	-0.7046	3.68138	-0.02592	$\text{YIELD} = 48.4849 + -0.7046(\text{RI} - 65.203) + 3.6814(\text{PRODUCTIVITY} - 2.233) + -0.02592(\text{FUEL RATE} - 570.422)$
62.07%	62.34%		3.64082	-0.026	$\text{YIELD} = 48.4849 + 3.6408(\text{PRODUCTIVITY} - 2.233) + -0.026(\text{FUEL RATE} - 570.422)$
61.58%	62%	0.00	3.50	-0.03	$\text{YIELD} = 48.48485987 + 0 \times (\text{RI} - 65.2092691) + 3.5 \times (\text{PRODUCTIVITY} - 2.233)$
54.82%	55.14%	-0.63369		-0.04292	$\text{YIELD} = 48.4849 + -0.6337(\text{RI} - 65.203) + -0.0429(\text{FUEL RATE} - 570.422)$
54.26%	54.43%			-0.04283	$\text{YIELD} = 48.4849 + -0.0428(\text{FUEL RATE} - 570.422)$
53.22%	53.56%	-0.72959	6.57023		$\text{YIELD} = 48.4849 + -0.7296(\text{RI} - 65.203) + 6.5702(\text{PRODUCTIVITY} - 2.233)$
52.44%	52.61%		6.53793		$\text{YIELD} = 48.4849 + 6.5379(\text{PRODUCTIVITY} - 2.233)$
0.14%	0.5%	-0.52909			$\text{YIELD} = 48.4849 + -0.5291(\text{RI} - 65.203)$
-0%	-0%				$\text{YIELD} = 48.4849$

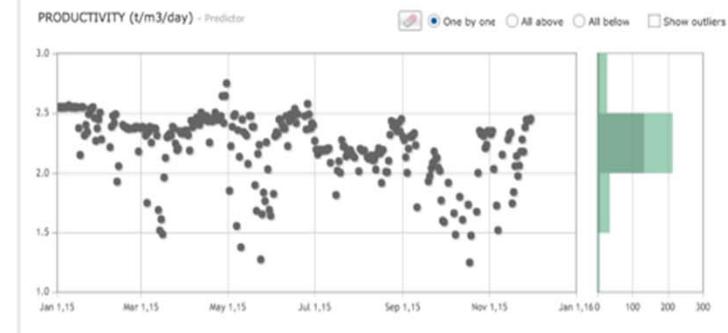
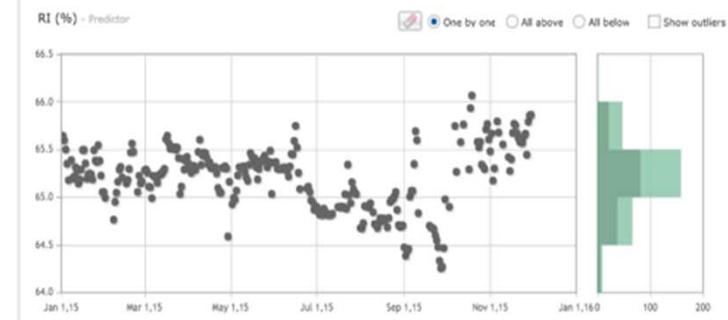
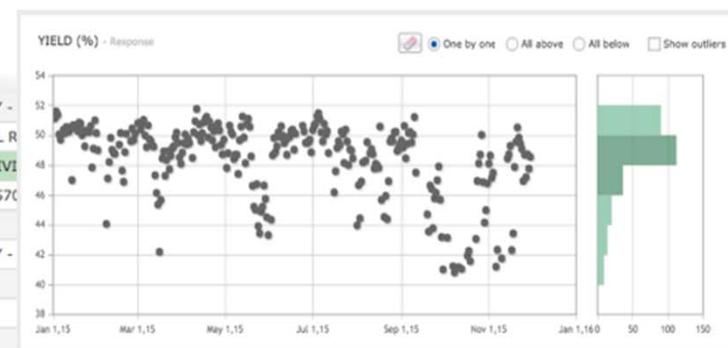


Regression tool

Data cleaning

Any variable can be added to a regression

Manuel coefficients if no data available



Sensitivity analysis

Parameter : Maximum specification of cement

Index : 'Al2O3'

From : 9

To : 11

Pts : 3

Cancel **OK**

Variable	Unit	9	10	Diff	11	Diff
Cement plant	M\$	8.2909	20.7231	149.95%	27.0257	225.97%
Profit	M\$					
Revenue	M\$					
Margin	%					
Mass of cement sold	kt					
Demand of cement	kt/year	-	-	-	-	-
Total Costs	M\$					
Cost at Kiln						
Cost at Mill						
Detailed costs						
'Kiln' 'fixed'						
'Kiln' 'variable'						
'Kiln' 'raw_material'						
'Kiln' 'fuel'						
'Mill' 'fixed'						
'Mill' 'variable'						
'Mill' 'raw_material'						
Clinkers production						
Cement production						
Kiln						
Mill						
Raw materials						
Costs						
Process						
Cement production						
Minimum specification						
Cement composition						
'CaO'						
'SiO2'						
'Al2O3'						
Maximum specification of cement	%	-	-	-	-	-
Operating time at mill	day/year	-	-	-	-	-
Idle time at mill	day/year	-	-	-	-	-
Maintenance time at mill	day/year	-	-	-	-	-

Cement composition and sales

Variable	Index	Unit	9	10	Diff	11	Diff
Cement composition 'CaO'	%	63.6211	61.62	-3.15%	60.4211	-5.03%	
Cement composition 'SiO2'	%	27.3789	28.38	3.66%	28.5788	4.38%	
Cement composition 'Al2O3'	%	9	10	11.11%	11	22.22%	
Mass of cement sold 'Customer1'	kt	600	600	0%	600	0%	
Mass of cement sold 'Customer2'	kt	500	500	0%	500	0%	
Mass of cement sold 'Customer3'	kt	77.9051	360.9259	363.29%	350.3045	349.66%	

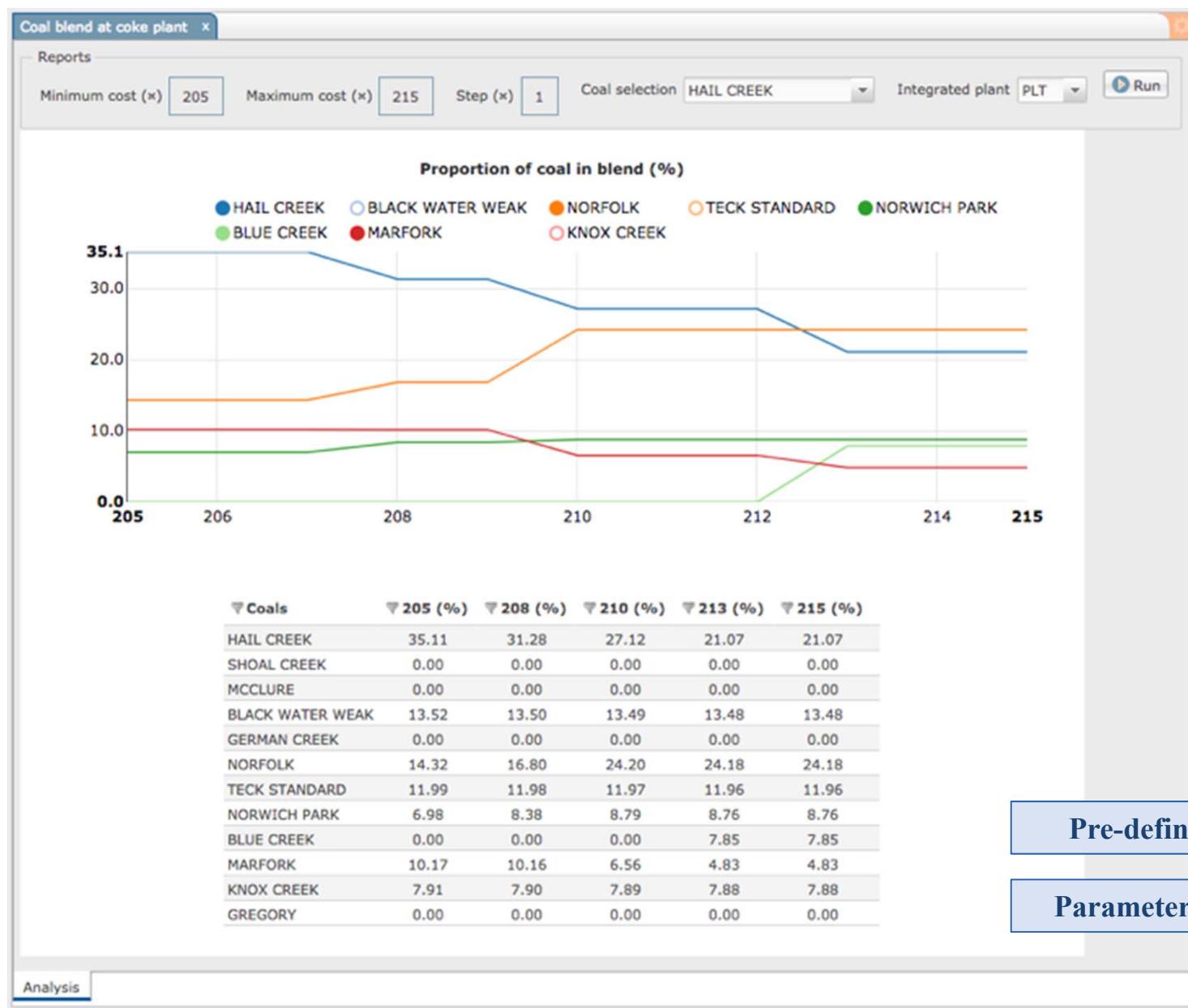
Report Structure

Reports

me	User	Date	Action
Profit report	Me	March 22, 2018 2:49 PM	
Cement composition and sales	Robert Finn	November 22, 2017 4:41 PM	

Sensitivity analysis

**For both parameters
AND variables**



Pre-defined analysis

Parameterized scripts

QuanDec Availability

Contact sales@AMPL.com

- ❖ Free trials available
- ❖ Licensing follows AMPL licensing options

First year's support included

- ❖ Tailored setup support from CASSOTIS
- ❖ Customizations possible